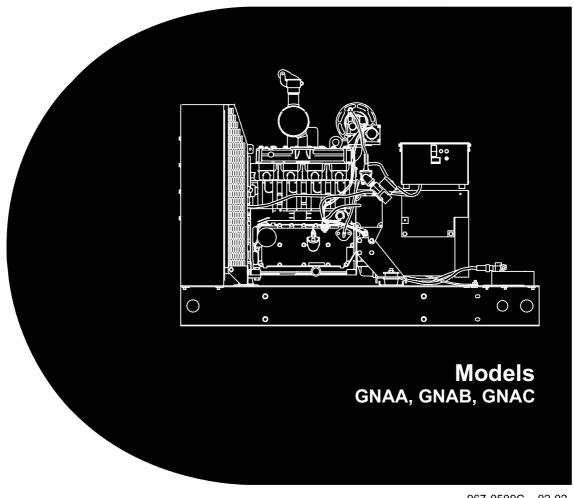


# **Service Manual**

### **Generator Sets**



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## **Safety Precautions**

Thoroughly read the OPERATOR'S MANUAL before operating the generator set. Safe operation and top performance can be obtained only when equipment is operated and maintained properly.

The following symbols in this Manual alert you to potential hazards to the operator, service person and equipment.

ADANGER alerts you to an immediate hazard which will result in severe personal injury or death.

<u>AWARNING</u> alerts you to a hazard or unsafe practice which can result in severe personal injury or death.

ACAUTION alerts you to a hazard or unsafe practice which can result in personal injury or equipment damage.

Electricity, fuel, exhaust, moving parts and batteries present hazards which can result in severe personal injury or death.

#### **GENERAL PRECAUTIONS**

- Keep ABC fire extinguishers handy.
- Make sure all fasteners are secure and torqued properly.
- Keep the generator set and its compartment clean. Excess oil and oily rags can catch fire.
  Dirt and gear stowed in the compartment can restrict cooling air.
- Let the engine cool down before removing the coolant pressure cap or opening the coolant drain. Hot coolant under pressure can spray out and cause severe burns.
- Before working on the generator set, disconnect the negative (-) battery cable at the battery to prevent starting.
- Use caution when making adjustments while the generator set is running—hot, moving or electrically live parts can cause severe personal injury or death.

- Used engine oil has been identified by some state and federal agencies as causing cancer or reproductive toxicity. Do not ingest, inhale, or contact used oil or its vapors.
- Do not work on the generator set when mentally or physically fatigued or after consuming alcohol or drugs.
- Carefully follow all applicable local, state and federal codes.

#### **GENERATOR VOLTAGE IS DEADLY!**

- Generator output connections must be made by a qualified electrician in accordance with applicable codes.
- The generator set must not be connected to the public utility or any other source of electrical power. Connection could lead to electrocution of utility workers, damage to equipment and fire. An approved switching device must be used to prevent interconnections.
- Use caution when working on live electrical equipment. Remove jewelry, make sure clothing and shoes are dry and stand on a dry wooden platform on the ground or floor.

#### **FUEL IS FLAMMABLE AND EXPLOSIVE**

- Keep flames, cigarettes, sparks, pilot lights, electrical arc-producing equipment and switches and all other sources of ignition well away from areas where fuel fumes are present and areas sharing ventilation.
- Fuel lines must be secured, free of leaks and separated or shielded from electrical wiring.
- Leaks can lead to explosive accumulations of gas. Natural gas rises when released and can accumulate under hoods and inside housings and buildings. LPG sinks when released and can accumulate inside housings, basements, sumps and other below-grade spaces. Prevent leaks and the accumulation of gas.
- Use approved non-conductive flexible fuel hose for fuel connections at the generator set.

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