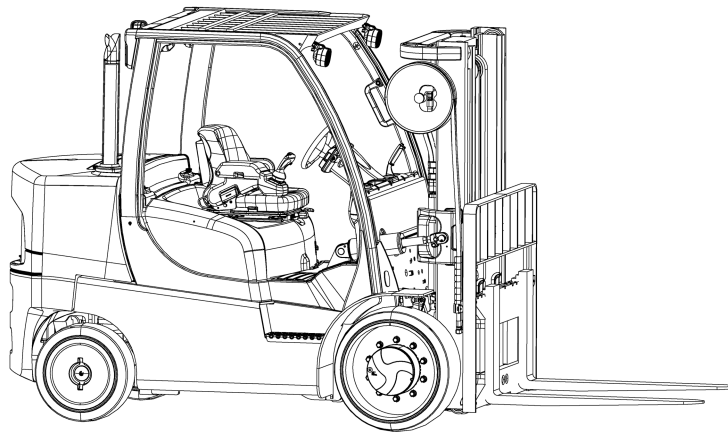


CAPACITIES AND SPECIFICATIONS

**S6.0FT, S7.0FT (S135FT, S155FT) [D024, E024];
H6.0FT, H7.0FT (H135FT, H155FT) [H006, J006]**



HYSTER

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This section is for the following models:

S6.0FT, S7.0FT (S135FT, S155FT) [D024, E024];
H6.0FT, H7.0FT (H135FT, H155FT) [H006, J006]

Lift Truck Lifting Capacity

Model	Weight
S6.0FT (S135FT)	6123 kg (13,500 lb)
S7.0FT (S155FT)	7030 kg (15,500 lb)
H6.0FT (H135FT)	6123 kg (13,500 lb)
H7.0FT (H155FT)	7030 kg (15,500 lb)

NOTE: Load center at 600 mm (24 in.).

Counterweight Weights

Model	Weight
S6.0FT, S7.0FT (S135FT, S155FT)	2779 kg (6127 lb)
H6.0FT (H135FT)	2622 kg (5780 lb)
H7.0FT (H155FT)	3135 kg (6911 lb)

Tire Sizes

Truck	Drive Tires	Steer Tires
S6.0FT, S7.0FT (S135FT, S155FT)	28 × 12 × 22	22 × 8 × 16
H6.0FT, H7.0FT (H135FT, H155FT)	8.25 × 15	8.25 × 15

Capacities

Table 1. S6.0FT, S7.0FT (S135FT, S155FT) (D024, E024) Lift Truck Models

Item	Quantity	Specifications
Fuel Capacity		
Gas	65.8 liter (17.4 gal)	87 Octane
LPG	38.6 liter (10.2 gal) Empty 19.0 kg (41 lb) Full 38.2 kg (84.51 lb)	LPG-HD 5, HD 10
Diesel	65.8 liter (17.4 gal)	Diesel No. 2

Table 1. S6.0FT, S7.0FT (S135FT, S155FT) (D024, E024) Lift Truck Models (Continued)

Item	Quantity	Specifications
Engine Oil		
GM 4.3L	4.7 liter (5.0 qt)	-7°C (-20°F) and below SAE 5W-20 16°C (60 °F) and below SAE 5W-30 -18°C (0°F) and above SAE 10W-30 API SL ILSAC GF3 SAE J2362
Cummins 4.5L Diesel	13.0 liter (13.7 qt)	0°C (32°F) and below SAE 0W-30 -25 to 20°C (-13 to 68°F) SAE 5W-30 -20 to 20°C (-4 to 68°F) SAE 10W-30 -15°C (5°F) and above SAE 5W-40 or 15-40 API CH-4 or CI-4
Cummins QSB 3.3L Diesel	7.5 liter (8.0 qt)	0°C (32°F) and below SAE 0W-30 -25 to 20°C (-13 to 68°F) SAE 5W-30 -20 to 20°C (-4 to 68°F) SAE 10W-30 -15°C (5°F) and above SAE 5W-40 or 15-40 API CH-4 or CI-4

(More Content includes: Brake system, Capacities, and specifications, Frame, Hydraulic, System, Industrial battery, Main control, Valve, Mast repair, Fasteners, Schematics diagrams, Steering axle, Steering system, Wire harness repair And more)

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Table 1. S6.0FT, S7.0FT (S135FT, S155FT) (D024, E024) Lift Truck Models (Continued)





Item	Quantity	Specifications
Cooling System		
GM 4.3L	15.1 liter (15.9 qt)	 CAUTION Additives may damage the cooling system. Before using additives, contact your local Hyster dealer. 50% Water and 50% Ethylene Glycol, Boron-Free Antifreeze
Cummins 4.5L Diesel	13.5 liter (14.2 qt)	 CAUTION Additives may damage the cooling system. Before using additives, contact your local Hyster dealer. 50% Water and 50% Ethylene Glycol, Boron-Free Antifreeze
Cummins QSB 3.3L Diesel	10.4 liter (11.0 qt)	 CAUTION Additives may damage the cooling system. Before using additives, contact your local Hyster dealer. 50% Water and 50% Ethylene Glycol, Boron-Free Antifreeze
Hydraulic Tank Oil Capacity		
All Trucks	64 liter (68 qt) Initial Fill 60.5 liter (64 qt) Drain and Fill	 CAUTION Additives may damage the hydraulic system. Before using additives, contact your local Hyster dealer. ISO VG-46 Hydraulic Oil –15°C (5°F) and above

Table 1. S6.0FT, S7.0FT (S135FT, S155FT) (D024, E024) Lift Truck Models (Continued)


Item	Quantity	Specifications
Transmission Oil Capacity		
Basic Powershift Transmission (2-Speed)	24 liter (25.4 qt)	John Deere JDM J20C
DuraMatch™ (3-Speed)	24 liter (25.2 qt)	John Deere JDM J20C
Wet Brake Drive Axle Oil Capacities		
Drive Axle Housing Arm Oil Right Chamber	8.8 liter (9.3 qt)	John Deere JDM J20C
Drive Axle Housing Arm Oil Left Chamber	8.8 liter (9.3 qt)	John Deere JDM J20C
Right Wheel Hub Oil	1.6 liter (1.7 qt)	John Deere JDM J20C
Left Wheel Hub Oil	1.6 liter (1.7 qt)	John Deere JDM J20C
Brake Oil (Master Cylinder)		
All Lift Truck Models	0.35 liter (0.74 pt)	 WARNING DO NOT use DOT fluid; only use Dexron III oil from sealed container to prevent possible damage to the brake system. Failure to observe the above Warning could result in death or serious injury. Dexron III From Sealed Container
Wet Brake Center Section Oil		
All Lift Truck Models	4.2 liter (4.4 qt)	John Deere JDM J20C

Table 2. H6.0FT, H7.0FT (H135FT, H155FT) (H006, J006) Lift Truck Models

Item	Quantity	Specifications
Fuel Capacity		
Gas	74.8 liter (19.7 gal)	87 Octane
LPG	38.6 liter (10.2 gal) Empty 19.0 kg (41 lb) Full 38.2 kg (84.51 lb)	LPG-HD 5, HD 10
Diesel	74.8 liter (19.7 gal)	Diesel No. 2
Engine Oil		
GM 4.3L	4.7 liter (5.0 qt)	-7°C (-20°F) and below SAE 5W-20 16°C (60 °F) and below SAE 5W-30 -18°C (0°F) and above SAE 10W-30 API SL ILSAC GF3 SAE J2362
Cummins 4.5L Diesel	13.0 liter (13.7 qt)	0°C (32°F) and below SAE 0W-30 -25 to 20°C (-13 to 68°F) SAE 5W-30 -20 to 20°C (-4 to 68°F) SAE 10W-30 -15°C (5°F) and above SAE 5W-40 or 15-40 API CH-4 or CI-4
Cummins QSB 3.3L Diesel	7.5 liter (8.0 qt)	0°C (32°F) and below SAE 0W-30 -25 to 20°C (-13 to 68°F) SAE 5W-30 -20 to 20°C (-4 to 68°F) SAE 10W-30 -15°C (5°F) and above SAE 5W-40 or 15-40 API CH-4 or CI-4

Table 2. H6.0FT, H7.0FT (H135FT, H155FT) (H006, J006) Lift Truck Models (Continued)






Item	Quantity	Specifications
Cooling System		
GM 4.3L	15.1 liter (15.9 qt)	 CAUTION Additives may damage the cooling system. Before using additives, contact your local Hyster dealer. 50% Water and 50% Ethylene Glycol, Boron-Free Antifreeze
Cummins 4.5L Diesel	13.5 liter (14.2 qt)	 CAUTION Additives may damage the cooling system. Before using additives, contact your local Hyster dealer. 50% Water and 50% Ethylene Glycol, Boron-Free Antifreeze
Cummins QSB 3.3L Diesel	10.4 liter (11.0 qt)	 CAUTION Additives may damage the cooling system. Before using additives, contact your local Hyster dealer. 50% Water and 50% Ethylene Glycol, Boron-Free Antifreeze
Hydraulic Tank Oil Capacity		
All Trucks	75 liter (79 qt) Initial Fill 71.7 liter (75.7 qt) Drain and Fill	 CAUTION Additives may damage the hydraulic system. Before using additives, contact your local Hyster dealer. ISO VG-46 Hydraulic Oil –15°C (5°F) and above
Transmission Oil Level		
Basic Powershift Transmission (2-Speed)	24 liter (25.4 qt)	John Deere JDM J20C
DuraMatch™ (3-Speed)	24 liter (25.4 qt)	John Deere JDM J20C

Table 2. H6.0FT, H7.0FT (H135FT, H155FT) (H006, J006) Lift Truck Models (Continued)

Item	Quantity	Specifications
Wet Brake Drive Axle Oil Capacities		
Drive Axle Housing Arm Oil Right Chamber	7.8 liter (8.25 qt)	John Deere JDM J20C
Drive Axle Housing Arm Oil Left Chamber	7.8 liter (8.25 qt)	John Deere JDM J20C
Right Wheel Hub Oil	N/A	N/A
Left Wheel Hub Oil	N/A	N/A
Brake Oil (Master Cylinder)		
All Lift Truck Models	0.35 liter (0.74 pt)	 WARNING DO NOT use DOT fluid; only use Dexron III oil from sealed container to prevent possible damage to the brake system. Failure to observe the above Warning could result in death or serious injury. Dexron III From Sealed Container
Wet Brake Center Section Oil		
All Lift Truck Models	4.6 liter (4.9 qt)	John Deere JDM J20C

Electrical System

Table 3. S6.0FT, S7.0FT (S135FT, S155FT) (D024, E024) Lift Truck Models

Item	GM 4.3L	Cummins 4.5L and QSB 3.3L Diesel
Battery	12-volt, negative ground	12-volt, negative ground
Spark Plugs	AC 41-993	N/A
Spark Plug Gap	1.5 mm (0.059 in.)	N/A
Ignition Timing		
Gas	Not Adjustable	N/A
LPG	Not Adjustable	N/A
Diesel	N/A	Not Adjustable

GM 4.3L		
Alternator Output (14 Volts)	G and LPG	GS and LPS
Idle	50 amps @ 750 rpm	38 amps @ 750 rpm
Governed Speed	65 amps @ 2400 rpm	45 amps @ 2400 rpm
Cummins 4.5L (Diesel)		
Alternator Output (13.5 Volts)	D	DS
Low Idle	54 amps @ 800 rpm	28 amps @ 800 rpm
Governed Speed	95 amps @ 2225 rpm	45 amps @ 2225 rpm
Cummins QSB 3.3L (Diesel)		
Alternator Output (13.5 Volts)	D	DS
Low Idle	30 amps @ 800 rpm	N/A
Governed Speed	95 amps @ 2230 rpm	N/A

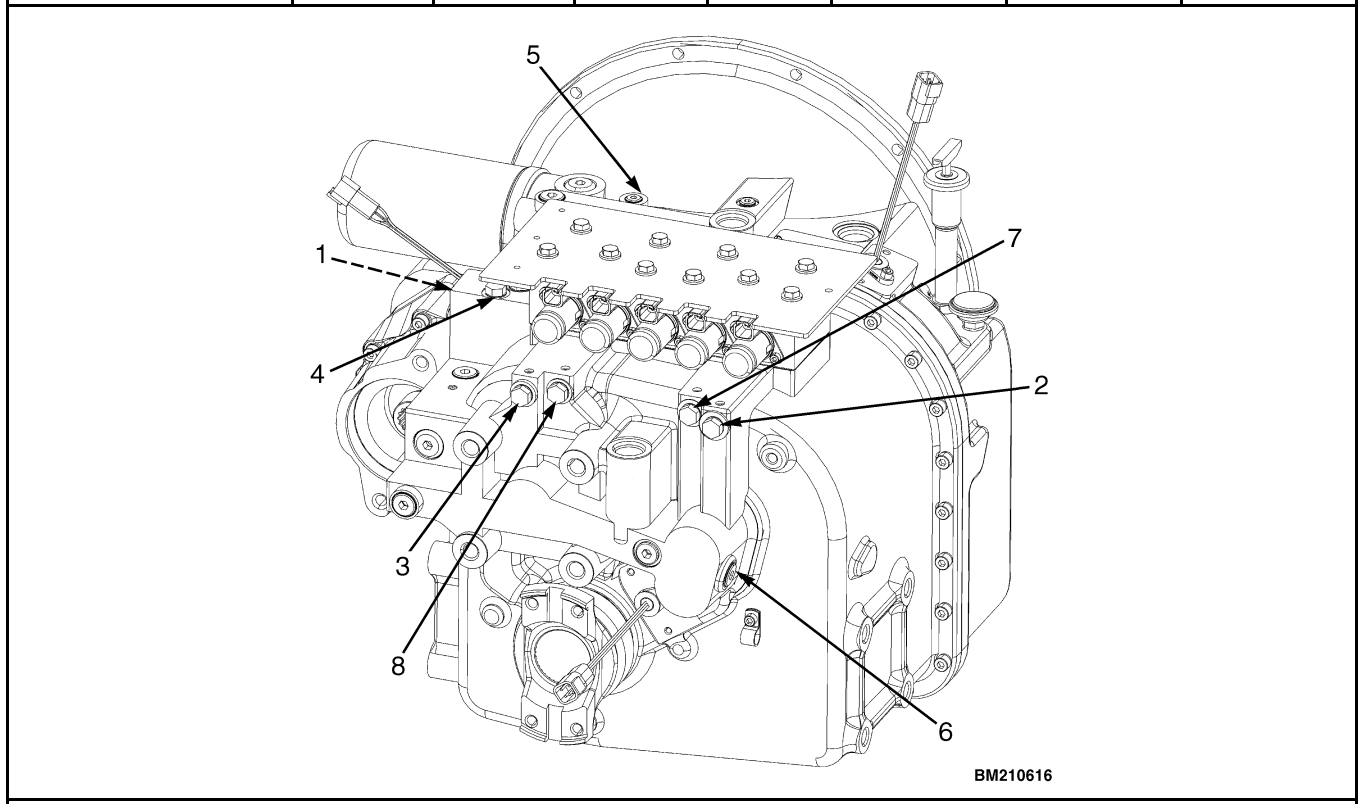
Table 4. H6.0FT, H7.0FT (H135FT, H155FT) (H006, J006) Lift Truck Models

Item	GM 4.3L	Cummins 4.5L
Battery	12-volt, negative ground	12-volt, negative ground
Spark Plugs	AC 41-993	N/A
Spark Plug Gap	1.5 mm (0.059 in.)	N/A
Ignition Timing:		
Gas	Not Adjustable	N/A
LPG	Not Adjustable	N/A
Diesel	N/A	0.90 mm (0.035 in.)

GM 4.3L		
Alternator Output (14 Volts)	G and LPG	GS and LPS
Idle	50 amps @ 750 rpm	38 amps @ 750 rpm
Governed Speed	65 amps @ 2400 rpm	45 amps @ 2400 rpm
Cummins 4.5L (Diesel)		
Alternator Output (13.5 Volts)	D	DS
Low Idle	54 amps @ 800 rpm	32 amps @ 800 rpm
High Idle	95 amps @ 2225 rpm	45 amps @ 2225 rpm
Cummins QSB 3.3L (Diesel)		
Alternator Output (13.5 Volts)	D	DS
Low Idle	30 amps @ 800 rpm	20 amps @ 800 rpm
Governed Speed	95 amps @ 2230 rpm	45 amps @ 2230 rpm

Transmission Oil Pressures

3-Speed Transmission All Pressures at 2000 rpm and Oil at 50 to 65°C (120 to 150°F)							
Port 1 Transmission Pump	Port 2	Port 3	Port 4	Port 5	Port 6	Port 7	Port 8
Low and High Pressure	Reverse Clutch (R1 and R2)	Forward Low Clutch (F1 and F2)	Forward High Clutch (F3)	Torque Converter	Lubrication	First Test Port (F1 and R1)	Second Test Port (F2, F3 and R2)
1793 to 2068* kPa (260 to 300 psi)	1793 to 2068 kPa (260 to 300 psi)	1793 to 2068 kPa (260 to 300 psi)	1793 to 2068 kPa (260 to 300 psi)	758 kPa (110 psi)	69 to 276 kPa (10 to 40 psi)	1793 to 2068 kPa (260 to 300 psi)	1793 to 2068 kPa (260 to 300 psi)



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*Relief Pressure

2-Speed Transmission All Pressures at 2000 rpm and Oil at 50 to 65°C (120 to 150°F)							
Port 1 Transmission Pump	Port 2	Port 3	Port 4	Port 5	Port 6	Port 7	Port 8
Low and High Pressure	Reverse Clutch (R1 and R2)	Forward Low Clutch (F1)	Forward High Clutch (F2)	Torque Converter	Lubrication	First Test Port (F1 and R1)	Second Test Port (F2, and R2)
1793 to 2068* kPa (260 to 300 psi)	1793 to 2068 kPa (260 to 300 psi)	1793 to 2068 kPa (260 to 300 psi)	1793 to 2068 kPa (260 to 300 psi)	758 kPa (110 psi)	69 to 276 kPa (10 to 40 psi)	1793 to 2068 kPa (260 to 300 psi)	1793 to 2068 kPa (260 to 300 psi)

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*Relief Pressure

Hydraulic System Relief Pressures

Item	Specification
Oil Temperature	50 to 65°C (122 to 149°F)
Primary Relief Valve Pressure (High Idle)	22.1 ±0.48 MPa (3205 ± 70 psi)
Secondary Relief Valve Pressure (High Idle)	15.51 ±0.48 MPa (2250 ±70 psi)

Steering System

Table 5. S6.0FT, S7.0FT (S135FT, S155FT) (D024, E024) Lift Truck Models

Item	Quantity	
Oil Temperature	50 to 65°C (122 to 149°F)	
Steering Relief Pressure at 800 rpms	12.4 ± 0.3 MPa (1798 ± 43.5 psi)	
Steering Cylinder Stroke (Each Side)	210.8 mm (8.3 in.)	
Inside Steering Tire Angle	80.3°	
Number of Turns to Lock	4.07	
Turning Radius (± 50 mm NO LOAD)	Outside	Inside
All Trucks	2585	107

Table 6. H6.0FT, H7.0FT (H135FT, H155FT) (H006, J006) Lift Truck Models

Item	Quantity	
Oil Temperature	55 to 65°C (131 to 149°F)	
Steering Relief Pressure at 800 rpms	12.4 ± 0.3 MPa (1798 ± 43.5 psi)	
Steering Cylinder Stroke (Each Side)	224.0 mm (8.3 in.)	
Inside Steering Tire Angle	74.5°	
Number of Turns to Lock	3.50	
Turning Radius (± 76 mm NO LOAD)	Outside	Inside
H6.0FT (H135FT)	3319	293
H7.0FT (H155FT)	3376	293

Stall Speeds (in RPM ± 100 rpm)

**GM 4.3L GAS S6.0FT, S7.0FT,
(S135FT,S155FT) (D024, E024)**

Transmission	New Engine	Broken-In Engine (30 hrs)
Basic Powershift	2160	2210
DuraMatch™	N/A*	N/A*
*DuraMatch™ transmission has torque limiting feature.		

**GM 4.3L LPG S6.0FT, S7.0FT,
(S135FT,S155FT) (D024, E024)**

Transmission	New Engine	Broken-In Engine (30 hrs)
Basic Powershift	2070	2170
DuraMatch™	N/A*	N/A*
*DuraMatch™ transmission has torque limiting feature.		

**GM 4.3L GAS H6.0FT, H7.0FT (H135FT,
H155FT) (H006, J006)**

Transmission	New Engine	Broken-In Engine (30 hrs)
Basic Powershift	2160	2210
DuraMatch™	N/A*	N/A*
*DuraMatch™ transmission has torque limiting feature.		

**GM 4.3L LPG H6.0FT, H7.0FT (H135FT,
H155FT) (H006, J006)**

Transmission	New Engine	Broken-In Engine (30 hrs)
Basic Powershift	2070	2170
DuraMatch™	N/A*	N/A*
*DuraMatch™ transmission has torque limiting feature.		

**CUMMINS 4.5L DIESEL S6.0FT, S7.0FT,
(S135FT,S155FT) (D024)**

Transmission	New Engine	Broken-In Engine (30 hrs)
Basic Powershift	1900	2050
DuraMatch™	N/A*	N/A*
*DuraMatch™ transmission has torque limiting feature.		

**CUMMINS QSB 3.3L DIESEL S6.0FT,
S7.0FT, (S135FT,S155FT) (E024)**

Transmission	New Engine	Broken-In Engine (30 hrs)
Basic Powershift	1935	1950
DuraMatch™	N/A*	N/A*
*DuraMatch™ transmission has torque limiting feature.		

**CUMMINS 4.5L DIESEL H6.0FT, H7.0FT
(H135FT, H155FT) (H006)**

Transmission	New Engine	Broken-In Engine (30 hrs)
Basic Powershift	1900	2050
DuraMatch™	N/A*	N/A*
*DuraMatch™ transmission has torque limiting feature.		

**CUMMINS QSB 3.3L DIESEL H6.0FT,
H7.0FT (H135FT, H155FT) (J006)**

Transmission	New Engine	Broken-In Engine (30 hrs)
Basic Powershift	1935	1950
DuraMatch™	N/A*	N/A*
*DuraMatch™ transmission has torque limiting feature.		

Mast Speeds

NOTE: Lift speed is measured in meters/sec (inch/sec) at governed engine RPM with full open valve and 65°C (149°F) oil temperature. Plus or minus 10% acceptable lifting or lowering.

Lowering speed is measured in meters/sec (inch/sec) with full open valve and 65°C (149°F) oil temperature.

Table 7. Lift Truck Models S6.0FT(S135FT) (D024, E024)

Engine	Mast	Lowering M/Sec (Inch/Sec)		Lifting M/Sec (Inch/Sec)	
		No Load	Rated Load	No Load	Rated Load
GM 4.3L	2-Stage LFL	0.53 (21.0)	0.58 (23.0)	0.54 (21.0)	0.53 (21.0)
	3-Stage FFL	0.41 (16.0)	0.53 (21.0)	0.52 (20.0)	0.51 (20.0)

Table 8. Lift Truck Models S7.0FT (S155FT) (D024, E024)

Engine	Mast	Lowering M/Sec (Inch/Sec)		Lifting M/Sec (Inch/Sec)	
		No Load	Rated Load	No Load	Rated Load
GM 4.3L	2-Stage LFL	0.53 (21.0)	0.58 (23.0)	0.54 (21.0)	0.53 (21.0)
	3-Stage FFL	0.41 (16.0)	0.55 (22.0)	0.52 (20.0)	0.51 (20.0)

Table 9. Lift Truck Models S6.0FT(S135FT) (D024, E024)

Engine	Mast	Lowering M/Sec (Inch/Sec)		Lifting M/Sec (Inch/Sec)	
		No Load	Rated Load	No Load	Rated Load
Cummins 4.5L and QSB 3.3L	2-Stage LFL	0.53 (21.0)	0.58 (23.0)	0.50 (20.0)	0.49 (19.0)
	3-Stage FFL	0.41 (16.0)	0.53 (21.0)	0.48 (19.0)	0.47 (19.0)

Table 10. Lift Truck Models S7.0FT (S155FT) (D024, E024)

Engine	Mast	Lowering M/Sec (Inch/Sec)		Lifting M/Sec (Inch/Sec)	
		No Load	Rated Load	No Load	Rated Load
Cummins 4.5L and QSB 3.3L	2-Stage LFL	0.53 (21.0)	0.58 (23.0)	0.46 (18.0)	0.45 (18.0)
	3-Stage FFL	0.41 (16.0)	0.55 (22.0)	0.44 (17.0)	0.43 (17.0)

Table 11. Lift Truck Models H6.0FT (H135FT) (H006, J006)

Engine	Mast	Lowering M/Sec (Inch/Sec)		Lifting M/Sec (Inch/Sec)	
		No Load	Rated Load	No Load	Rated Load
GM 4.3L	2-Stage LFL	0.53 (21.0)	0.58 (23.0)	0.54 (21.0)	0.53 (21.0)
	3-Stage FFL	0.41 (16.0)	0.53 (21.0)	0.52 (20.0)	0.51 (20.0)

Table 12. Lift Truck Models H7.0FT (H155FT) (H006, J006)

Engine	Mast	Lowering M/Sec (Inch/Sec)		Lifting M/Sec (Inch/Sec)	
		No Load	Rated Load	No Load	Rated Load
GM 4.3L	2-Stage LFL	0.53 (21.0)	0.58 (23.0)	0.54 (21.0)	0.53 (21.0)
	3-Stage FFL	0.41 (16.0)	0.55 (22.0)	0.52 (20.0)	0.51 (20.0)

Table 13. Lift Truck Models H6.0FT (H135FT) (H006, J006)

Engine	Mast	Lowering M/Sec (Inch/Sec)		Lifting M/Sec (Inch/Sec)	
		No Load	Rated Load	No Load	Rated Load
Cummins 4.5L	2-Stage LFL	0.53 (21.0)	0.58 (23.0)	0.50 (20.0)	0.49 (19.0)
	3-Stage FFL	0.41 (16.0)	0.53 (21.0)	0.48 (19.0)	0.47 (19.0)

Table 14. Lift Truck Models H7.0FT (H155FT) (H006, J006)

Engine	Mast	Lowering M/Sec (Inch/Sec)		Lifting M/Sec (Inch/Sec)	
		No Load	Rated Load	No Load	Rated Load
Cummins 4.5L	2-Stage LFL	0.53 (21.0)	0.58 (23.0)	0.46 (18.0)	0.45 (18.0)
	3-Stage FFL	0.41 (16.0)	0.55 (22.0)	0.44 (17.0)	0.43 (17.0)

Tilt Angles

Lift truck should be on level ground and in unloaded condition.

Table 15. S6.0FT, S7.0FT (S135FT, S155FT) (D024, E024) Lift Truck Models

Mast Type	Forward	Tolerance	Back	Tolerance
2-Stage FFL, 3-Stage FFL, 3-Stage LFL	6°	+1°, -0.5°	6°	+0°, -0.5°
2-Stage LFL	6°	+1°, -0.5°	10°	+0°, -0.5°

Table 16. H6.0FT, H7.0FT (H135FT, H155FT) (H006, J006) Lift Truck Models

Mast Type	Forward	Tolerance	Back	Tolerance
2-Stage FFL, 3-Stage FFL, 3-Stage LFL	5°	+1°, -0.5°	6°	+0°, -0.5°
2-Stage LFL	5°	+1°, -0.5°	10°	+0°, -0.5°

Front End Equipment - Mast Creep

MAST CREEP

Measure with rated load at 2.5 m (8.0 ft) high and with the lift, tilt, and auxiliary control levers in neutral position.

NOTE: Mast should be 90° vertical prior to test.

Table 17. S6.0FT, S7.0FT (S135FT, S155FT) (D024, E024) Lift Truck Models

Hydraulic Oil Temperature		Maximum Vertical Creep at Carriage		Maximum Tilt Creep		
				Mast Angle	Cylinder Stroke	
°C	°F	mm/Min	in./Min	°/Min	mm/Min	in./Min
20	68	2.2	0.086	0.11	1.24	0.054
30	86	3.3	0.130	0.16	1.80	0.071
40	104	6.3	0.247	0.31	3.50	0.137
50	122	10.0	0.394	0.50	5.62	0.221
60	140	14.6	0.575	0.73	8.20	0.323

Table 18. H6.0FT, H7.0FT (H135FT, H155FT) (H006, J006) Lift Truck Models

Hydraulic Oil Temperature		Maximum Vertical Creep at Carriage		Maximum Tilt Creep		
				Mast Angle	Cylinder Stroke	
°C	°F	mm/Min	in./Min	°/Min	mm/Min	in./Min
20	68	2.2	0.086	0.11	1.30	0.051
30	86	3.3	0.130	0.16	1.90	0.075
40	104	6.3	0.247	0.31	3.67	0.145
50	122	10.0	0.394	0.50	5.92	0.233
60	140	14.6	0.575	0.73	8.65	0.341

Engine Specifications

Item	GM 4.3L
No. of Cylinders	6
Firing Order	1-6-5-4-3-2
Bore	101.6 mm (3.9 in.)
Stroke	88.4 mm (3.48 in.)
Displacement	4.3 liter (262.4 in. ³)
Horsepower (Gasoline)	100 @ 2400 rpm
Horsepower (LPG)	93 @ 2400 rpm
Engine Timing	Timing is controlled by the Electronic Control Module (ECM)
Compression Ratio	
Gas	9.4:1
LPG	9.4:1
Oil Pressure	207-380 ± 30 kPa (30-55 ± 4.4 psi) @ 2000 rpm 80°C (176°F)
Valve Clearance	
Intake	Not Adjustable
Exhaust	Not Adjustable
Idle Speed - Gas	750 ±25 rpm
Idle Speed - LPG	750 ±25 rpm
Governed Speed High Idle (No Load)	2400 ±25 rpm

Item	GM 4.3L
Thermostat Range	
STARTS TO OPEN	82 ±1.5°C (180 ±35°F)
FULL OPEN	128 ±1.5°C (260 ±35°F)
Cooling System Pressure	103 kPa (15 psi)

Item	Cummins 4.5L Diesel
No. of Cylinders	4
Firing Order	1-3-4-2
Bore and Stroke	102 mm × 138 mm (4.01 in. × 5.43 in.)
Displacement	4506 cc
Compression Ratio	17.6:1
Horsepower/rpm	78 @ 2050 rpm
Oil Pressure @ 80°C (176°F)	at low idle 69 kPa (10 psi) @ 800 rpm at high idle 207 kPa (30 psi) @ 2250 rpm
Valve Clearance	
Intake	0.254 mm (0.010 in.) (COLD)
Exhaust	0.508 mm (0.020 in.) (COLD)
Idle Speed (Cold Engine)	770 ±50 rpm
Idle Speed (Hot Engine)	800 ±50 rpm
Governed Speed High Idle (No Load)	2250 ±50 rpm
Thermostat Range	
STARTS TO OPEN	82°C (180°F)
FULL OPEN	95°C (203°F)
Cooling System Pressure	103 kPa (15 psi)

Item	Cummins QSB 3.3L Diesel
No. of Cylinders	4
Firing Order	1-3-4-2
Bore and Stroke	95 mm × 115 mm (3.74 in. × 4.53 in.)
Displacement	3261 cc
Compression Ratio	17.3:1
Horsepower/rpm (basic transmission)	80 @ 2200 rpm

Item	Cummins QSB 3.3L Diesel
Horsepower/rpm (Duramatch transmission)	99 @ 2200 rpm
Oil Pressure	49 kPa (7 psi)
Valve Clearance	
Intake	0.35 mm (0.014 in.)
Exhaust	0.50 mm (0.02 in.)
Idle Speed	800 ±25 rpm
Governed Speed High Idle (No Load)	2230 ±25 rpm
Thermostat Range	
START TO OPEN	82°C (180°F)
FULL OPEN	95°C (203°F)
Cooling System Pressure	103 kPa (15 psi)

Torque Specifications

FRAME

Overhead Guard Mount Capscrews
66 N•m (49 lbf ft)

Cowl-to-Overhead Guard Legs
66 N•m (49 lbf ft)

Counterweight Capscrews
1020 N•m (750 lbf ft)

MAST, LIFT TRUCK MODELS S6.0FT, S7.0FT (S135FT, S155FT) (D024, E024)

Mast Mounting Capscrews
Mast to Drive Axle 320 N•m (236 lbf ft)
Tilt/Cylinder Adjust 90 N•m (66 lbf ft)
Pivot Pin Retainer 68 N•m (50 lbf ft)

MAST, LIFT TRUCK MODELS H6.0FT, H7.0FT (H135FT, H155FT) (H006, J006)

Mast Mounting Capscrews
Mast to Drive Axle 755 to 830 N•m
(557 to 612 lbf ft)
Tilt/Cylinder Adjust 90 to 99 N•m (66 to 73 lbf ft)
Pivot Pin Retainer 68 N•m (50 lbf ft)

STEERING SYSTEM

Hub Nut (Slotted Nut), Lift Truck Models S6.0FT, S7.0FT (S135FT, S155FT) (D024, E024)
203 N•m (150 lbf ft) initial
35 N•m (26 lbf in) final

Hub Nut (Slotted Nut), Lift Truck Models H6.0FT, H7.0FT (H135FT, H155FT) (H006, J006)
203 N•m (150 lbf ft) initial
34 N•m (25 lbf in) final

Steering Axle Mounting Bolts and Nuts, Lift Truck Models S6.0FT, S7.0FT (S135FT, S155FT) (D024, E024)
250 to 275 N•m (184 to 203 lbf ft)

Steering Axle Mounting Bolts and Nuts, Lift Truck Models H6.0FT, H7.0FT (H135FT, H155FT) (H006, J006)
270 N•m (199 lbf ft)

Spindle Bearing Cap Capscrew, Lift Truck Models S6.0FT, S7.0FT (S135FT, S155FT) (D024, E024)
52 N•m (38 lbf ft)

Spindle Bearing Cap Capscrew, Lift Truck Models H6.0FT, H7.0FT (H135FT, H155FT) (H006, J006)
47 N•m (35 lbf ft)

Steering Cylinder Mounting Bolts
225 N•m (166 lbf ft)

TRANSMISSION

Transmission Mounting Bracket to Differential Housing Capscrew
225 to 255 N•m (166 to 188 lbf ft)

Torque Converter Housing to Transmission Case Capscrews
38 N•m (28 lbf ft)

Torque Converter Access Bolts
55 N•m (41 lbf ft)

Drive Shaft to Output Yoke Capscrews
55 to 63 N•m (41 to 47 lbf ft)

Control Valve Mounting Capscrews
20 to 25 N•m (15 to 18 lbf ft)

Engine Mounting Bracket to Frame Bolts
320 N•m (236 lbf ft)

ENGINE - GM 4.3L

Alternator Pulley
61 N•m (45 lbf ft)

Balance Shaft Gear Capscrew
20 N•m (177 lbf in) Plus 35 Degrees

Balance Shaft Retainer Capscrews
12 N•m (106 lbf in)

Camshaft Retainer Screws
12 N•m (106 lbf in)

Camshaft Sprocket Capscrews
28 N•m (21 lbf ft)

Camshaft Sprocket Nut
25 N•m (18 lbf ft)

Chain Control Block for Hydraulic Pump Drive
19 N•m (168 lbf in) with Adhesive Sealant

Connecting Rod Cap
27 N•m (240 lbf in)

After this step, tighten nuts an additional 70 degrees.

Coolant Pump to Engine Block
41 N•m (30 lbf ft)

Cooling Fan to Pulley
24 N•m (212 lbf in)

Cylinder Head
See the section **GM Engines, 4.3 Liter V-6 600 SRM 1251** for torque value and tightening sequence to use.

Distributor Mount Capscrew
25 N•m (18 lbf ft)

Exhaust Manifold
15 N•m (133 lbf in) - first step
30 N•m (22 lbf ft) - second step

Flywheel
100 N•m (74 lbf ft)

Flywheel Housing
48 N•m (35 lbf ft)

Inlet Manifold to Cylinder Head
3 N•m (27 lbf in) - first step
12 N•m (106 lbf ft) - second step
15 N•m (133 lbf in) - third step (final)

Main Bearing Cap
105 N•m (77 lbf ft)

Motor Mount to Engine
31 N•m (23 lbf ft)

Oil Pump Cover
12 N•m (106 lbf in)

Oil Pump to Crankcase
90 N•m (66 lbf ft)

Oil Pressure Switch
27 N•m (20 lbf ft)

Oil Screen Support to Crankcase
50 N•m (37 lbf ft)

Oil Pan to Crankcase
Capscrews 25 N•m (18 lbf ft)
Nuts 25 N•m (18 lbf ft)

Rear Oil Seal Retainer Screws and Nut
15 N•m (133 lbf in)

Rocker Arm Cover
12 N•m (106 lbf in)

Rocker Arm Nuts
25 N•m (18 lbf ft)

Rocker Arm Studs

47 N•m (35 lbf ft)

Rocker Arm Bolts

30 N•m (22 lbf ft)

Thermostat Housing

25 N•m (18 lbf ft)

Timing Cover

12 N•m (106 lbf in)

Valve Lifter Retainer Capscrews

16 N•m (142 lbf in)

Vibration Damper

95 N•m (70 lbf ft)

**ENGINE - CUMMINS 4.5L AND QSB 3.3L
DIESEL**

For torque instructions for the Cummins 4.5L and QSB 3.3L diesel engine, contact your local **Hyster** dealer or see **Hyster Hypass Online**.

