

# **Technical Manual**

## **John Deere 690B Excavator**

**John Deere Davenport Works  
TM-1093 (Feb-82)**



Litho in U.S.A.

## JD690-B EXCAVATOR

Technical Manual  
TM-1093 (Feb-82)

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## MAINTENANCE WITHOUT ACCIDENT WORK SAFELY

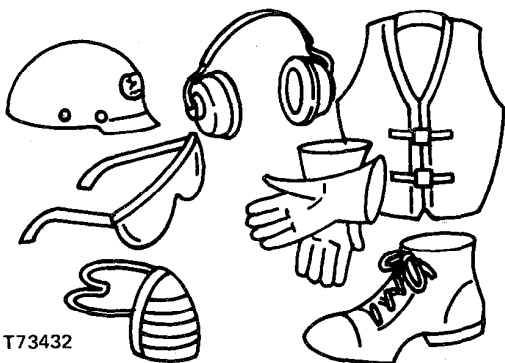


T27999N

I27999N

 This safety symbol is used for important safety messages. When you see this symbol, follow the safety message to avoid personal injury.

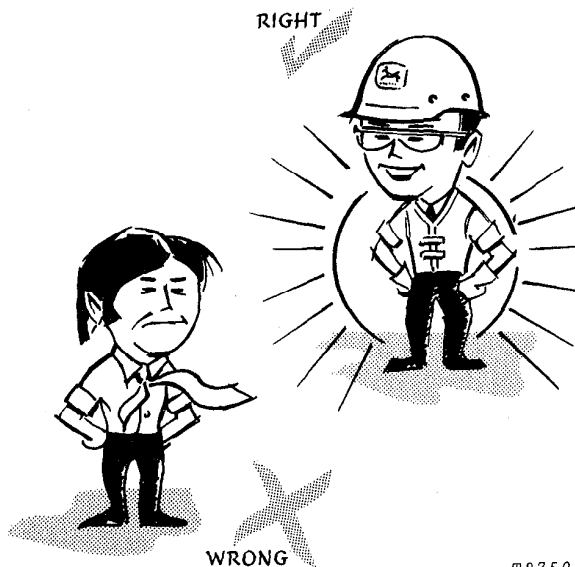
**EVERY EMPLOYER HAS A SAFETY PROGRAM. KNOW WHAT IT IS!**



T73432

T73432

See your shop supervisor for specific instructions on a job, and the safety equipment you may need.



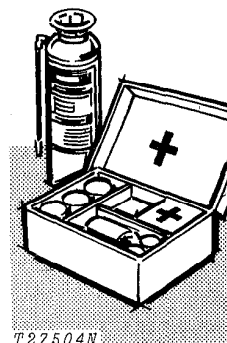
RIGHT

WRONG

T27502N  
T27502N

### BE ALERT!

Plan ahead — work safely — know how to use a first aid kit and a fire extinguisher — and where to get assistance.



T27504N

T27504N

### Maintenance Area

Make sure the maintenance area has enough ventilation.

Keep the maintenance area **CLEAN AND DRY**. Oily and wet floors are slippery. Greasy rags are a fire hazard. When you work with electrical equipment, wet spots are dangerous.

Keep starting aids in a cool, well-ventilated place, out of reach of unauthorized personnel.

## MAINTENANCE WITHOUT ACCIDENT

### AVOID FIRE HAZARDS -

#### Fuel Is Dangerous!



Do not smoke while you fill the fuel tank.

Do not smoke while working with material that will start on fire easily.

Stop the engine before you fill the fuel tank.

If the engine is hot, use care when you fill the fuel tank.

Do not use gasoline or diesel fuel for cleaning parts. Use solvents that will not start on fire.

#### Battery Gas is Highly Flammable!



Do not check the battery charge by putting metal objects across the posts.

Keep sparks and flames away from batteries.

Do not smoke near battery.

#### Flame Is Not a Flashlight!

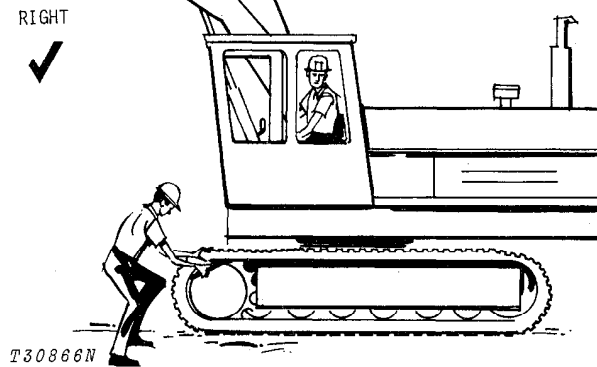
**DO NOT USE OPEN FLAME AROUND THE EXCAVATOR.**

**KNOW WHERE FIRE EXTINGUISHERS ARE KEPT!**

### UNDER ALL MAINTENANCE CONDITIONS -

Do not work on the equipment unless you are approved to do so. Then be sure you know the safe and correct procedure.

Do not work on equipment while it is being operated.



When the engine is running, avoid working on the excavator unless the procedure is approved.

If you must work on the excavator while the engine is running, **USE TWO** service technicians. One must be at the controls. The other must be within sight of the operator.

### KEEP HANDS AWAY FROM MOVING PARTS.

**Put a support under all raised equipment.**

**Do not work under a raised bucket.**

**Lower the bucket to the ground.**

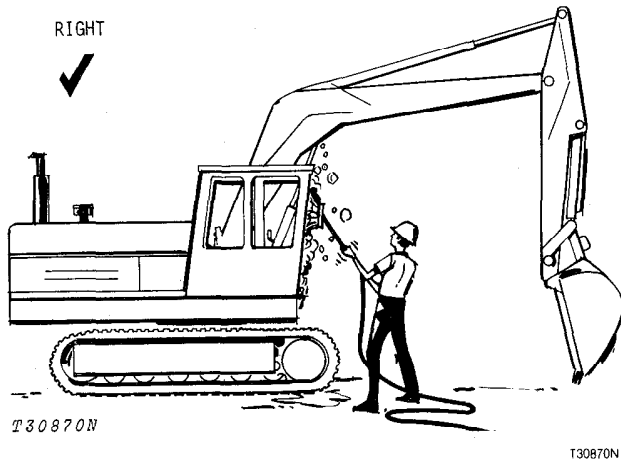
If the excavator is on a slope, use blocks to hold it in place.

Do not lift heavy parts by yourself. Use hoisting equipment for this.

### TAKE CARE! WATCH OUT FOR OTHER PEOPLE IN THE AREA.

When you drill, grind, or hammer metal, wear safety glasses.

## BE CAREFUL DURING SERVICE AND REPAIR



Keep ALL equipment free of dirt and oil.

Clean oil, grease, mud, ice or snow from the operator's station, steps and hand rails.

When you get the engine ready for storage, remember that inhibitor changes easily into gas and is dangerous. After you add the inhibitor, seal and tape openings. When you are not using the inhibitor, keep the can tightly closed.

Do not remove the radiator cap unless the engine is cool. First, loosen the cap slowly to the stop. Then release all pressure before you remove the cap.

Before you work on the hydraulic system:

- Stop the engine.
- Lower bucket to ground.
- Operate control levers until boom and bucket do not move.
- Remove hydraulic reservoir cap slowly.
- Open the diffuser vent.

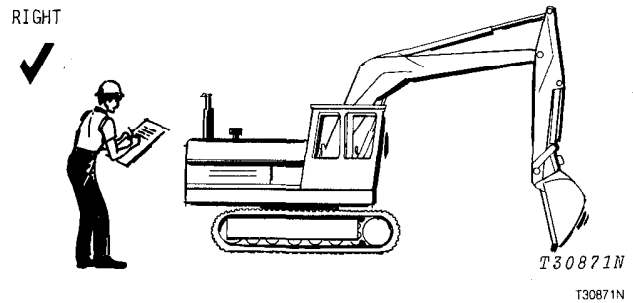
When you check hydraulic pressure, be sure to use the correct test gauge.

Before you work on the fuel system, close the fuel shutoff valve.

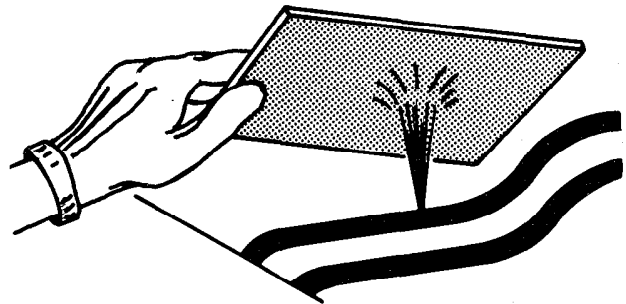
Before you work on the electrical system, or make a major overhaul, disconnect the batteries.

## KNOW EQUIPMENT IS READY!

All parts should be in good condition and fastened in place.



Carefully inspect all systems for leaks.



Escaping fluid under pressure can have sufficient force to penetrate the skin, causing serious personal injury. Before disconnecting lines, be sure to relieve all pressure. Before applying pressure to the system, be sure all connections are tight and that lines, pipes and hoses are not damaged. Use a piece of cardboard or wood, rather than hands, to search for suspected leaks.

If injured by escaping fluid, see a doctor at once. Serious infection or reaction can develop if proper medical treatment is not administered immediately.



Cylinders:	Bore	Rod Diameter
Boom (20) .....	5 in. (127 mm)	2.75 in. (70 mm)
Crowd and bucket .....	5.5 in. (140 mm)	3.25 in. (83 mm)

All cylinders have phenolic wear rings. Boom and crowd cylinders have a built-in hydraulic cushion at each end of the stroke. Bucket cylinder has hydraulic cushion at rod end. Full-frontal hydraulic oil cooler is in front of engine coolant radiator.

**Operating Information:**

Swing speed .....	7 rpm
Digging depth .....	21 ft. (6.40 m)
Reach at ground level from center of rotation .....	30 ft. (9.14 m)
Dumping height .....	15 ft. (4.57 m)
Bucket tangential digging force:	
24, 30, or 36 in. (610, 762 or 914 mm) bucket .....	25,780 lb. (115.55 kN) (11 694 kg)
48 in. (122 m) bucket .....	30,945 lb. (183.70 kN) (14 037 kg)
60 in. (1.52 m) bucket .....	33,981 lb. (152.31 kN) (15 414 kg)
24 or 29 in. (610 or 737 mm) rock bucket .....	26,695 lb. (119.65 kN) (12 109 kg)
35 in. (889 mm) rock bucket .....	29,210 lb. (130.93 kN) (13 250 kg)
Arm digging force:	
24, 30, or 36 in. (610, 762 or 914 mm) bucket .....	13,290 lb. (59.57 kN) (6028 kg)
48 in. (1.22 m) bucket .....	14,065 lb. (63.04 kN) (6380 kg)
60 in. (1.52 m) bucket .....	14,465 lb. (64.84 kN) (6561 kg)
24 or 29 in. (610 or 737 mm) rock bucket .....	13,475 lb. (60.40 kN) (6112 kg)
35 in. (889 mm) rock bucket .....	13,880 lb. (62.21 kN) (6296 kg)
Gradability .....	70 percent
Travel (2 speed) .....	0 to 0.9 mph (1.45 km/h) 0 to 1.7 mph (2.74 km/h)

**Boom and Dipperstick:**

Tapered box construction with heat-treated steel bushings. Machined and bored after welding for accurate alignment.

**Track Rollers and Idlers:**

Nine rollers and one idler per track. All rollers and idlers have metal-faced seals. Idlers have heavy-duty spring recoil mechanisms. Through-hardened steel slides support and guide upper track.

**Track Shoes:**

Width	Shoes	Ground Contact	Ground Pressure
24 in. (609 mm)	Triple semigrouzers	6136 sq. in. (39 577 cm <sup>2</sup> )	6.5 psi (44.8 kPa) (0.46 kg/cm <sup>2</sup> )
30 in. (762 mm) (optional)	Triple semigrouzers	7670 sq. in. (49 472 cm <sup>2</sup> )	5.2 psi (35.8 kPa) (0.37 kg/cm <sup>2</sup> )
Track adjustment .....		Hydraulic	

**Swing Mechanism:**

Swing .....

Turntable bearing .....

Case-hardened ring and pinion gears run in lubricant.

**Undercarriage:**

Propel motors (one for each track) .....

multiple-disk brakes automatically release while propelling, and apply when stationary. Independent drive to each track permits counterrotation.

Undercarriage, car body, and track frame .....

Each track frame is a formed, reinforced U-channel. Track frames are joined by reinforced boxed car body with swing bearing mount.

**Cab:**

Steel, with urethane sound-proofing on ceiling and cushioned neoprene floor mat. Safety glass on all sides and top. Front and rear windows open. Front window can be stored overhead.

**Seat:**

Fully-adjustable, foam-rubber cushioned seat.

**Controls:**

Two-lever for boom, crowd, bucket, and swing. Right and left pedals control forward and rearward movement of right and left tracks respectively.

**Servicing and Vandal Protection:**

Swingaway service doors expose built-in platforms for easy access to engine and hydraulic systems. Crank-operated bolts secure service doors. Cab and access covers to fuel tank, radiator, and air filters lock with ignition key.

<b>Capacities:</b>	<b>U.S.</b>	<b>Imp.</b>	<b>Liters</b>
Fuel tank . . . . .	60 gal.	50.0 gal.	227.1
Cooling system . . . . .	11.25 gal.	9.4 gal.	42.6
Engine lubrication . . . . .	18 qt.	15.0 qt.	17.0
Engine lubrication, including filter . . . . .	20 qt.	16.7 qt.	18.9
Hydraulic system . . . . .	80 gal.	66.7 gal.	302.8
Planetary propel drive . . . . .	10 qt.	8.3 qt.	9.4
Swing drive . . . . .	8 qt.	6.7 qt.	7.5

**Additional Standard Equipment:**

- Electric hour meter
- Alternator charge indicator light
- Hydraulic oil filter pressure warning light
- Engine cooling temperature gauge
- Fuel gauge
- Hydraulic oil temperature gauge
- Engine oil pressure gauge
- Key switch
- Cold weather starting aid
- Horn
- Deluxe seat
- Positive-position hand throttle
- Counterweight, 4330 lb. (1964 kg)
- Counterweight, center, 290 lb. (131 kg)
- Cab heater

**Special Equipment:**

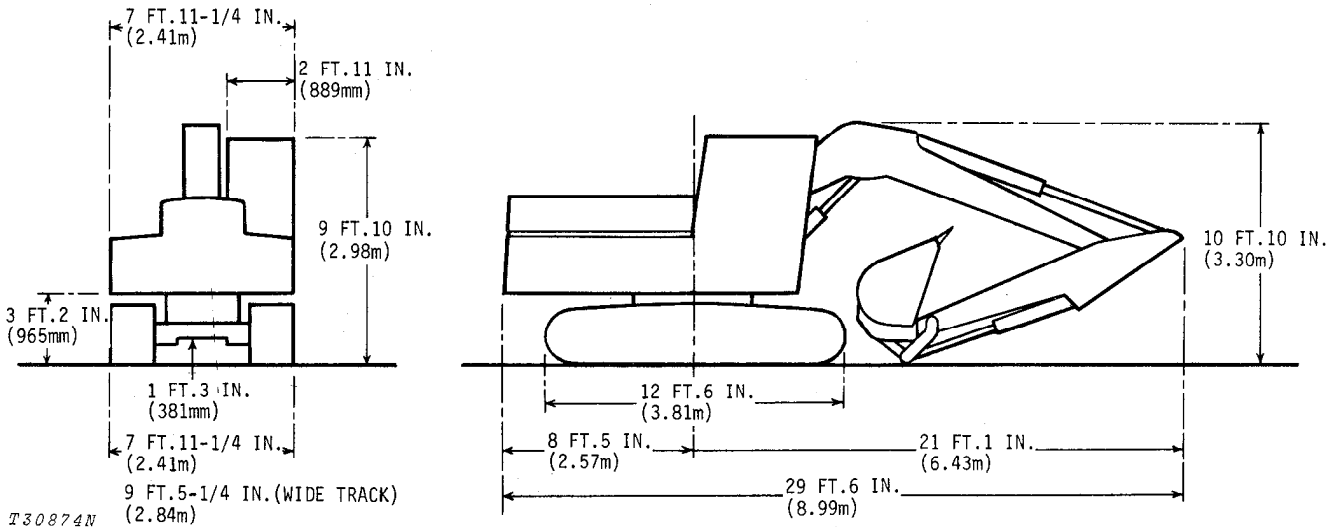
- Side cutter attachments for rock bucket
- 500-lb. (227 kg) ripper tooth
- 2000-lb. (907 kg) counterweight
- 30-in. (762 mm) tripple semigrouser shoes
- Track guides
- Window protection kit
- Air conditioner
- Doubled flanged rollers
- Pilot controls

**Weights:**

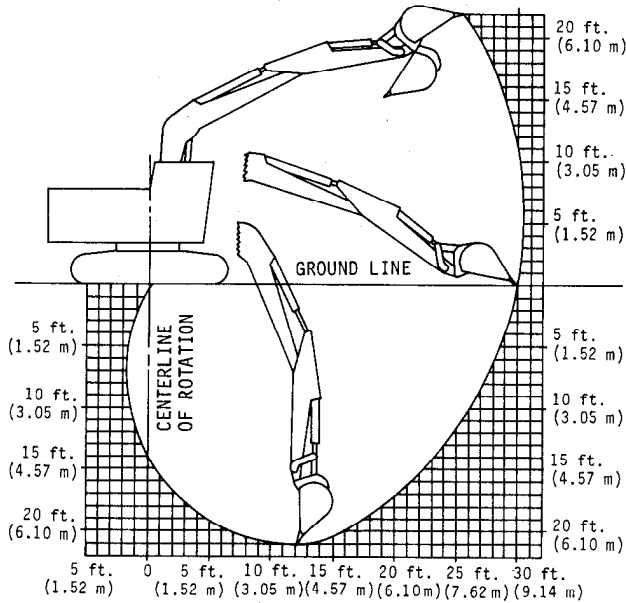
	<b>lb.</b>	<b>kg.</b>
Operating weight, excavator less bucket:		
Standard gauge . . . . .	38,300	17 373
Wide gauge . . . . .	38,700	17 554
Upper structure (without boom and undercarriage) . . . . .	12,470	5656
Undercarriage:		
24-in. (609 mm) shoes . . . . .	15,850	7190
30-in. (762 mm) shoes . . . . .	16,030	7271
Boom less cylinder . . . . .	2,500	1134
Dipperstick less cylinder, 108.14 in. (2.75 m) . . . . .	1,440	653
Boom cylinder (2) . . . . .	510	231
Dipperstick cylinder . . . . .	470	213
Bucket cylinder plus linkage . . . . .	650	295
Counterweight . . . . .	4,330	1964
Counterweight, optional . . . . .	2,000	907



**DIMENSIONS**



**Digging Depth and Lifting Height:**



**Buckets:** High-strength steel, ribbed and plated bottom section

Nominal	Bite Width	SAE	Capacity		Weight
			Struck		
24 in. (610 mm)	25.4 in. (645 mm)	9/16 cu. yd. (0.43 m <sup>3</sup> )	1/2 cu. yd. (0.38 m <sup>3</sup> )	1000 lb. (454 kg)	
30 in. (762 mm)	31.4 in. (798 mm)	3/4 cu. yd. (0.57 m <sup>3</sup> )	5/8 cu. yd. (0.48 m <sup>3</sup> )	1100 lb. (500 kg)	
36 in. (914 mm)	37.4 in. (950 mm)	7/8 cu. yd. (0.67 m <sup>3</sup> )	3/4 cu. yd. (0.57 m <sup>3</sup> )	1200 lb. (544 kg)	
48 in. (1.22 m)	49.4 in. (1.25 m)	1 cu. yd. (0.76 m <sup>3</sup> )	3/4 cu. yd. (0.57 m <sup>3</sup> )	1200 lb. (544 kg)	
60 in. (1.52 m)	60.0 in. (1.52 m)	1-3/8 cu. yd. (1.05 m <sup>3</sup> )	7/8 cu. yd. (0.67 m <sup>3</sup> )	1200 lb. (544 kg)	
24 in. (610 mm) rock	26.0 in. (660 mm)	5/8 cu. yd. (0.48 m <sup>3</sup> )	1/2 cu. yd. (0.38 m <sup>3</sup> )	1380 lb. (626 kg)	
29 in. (737 mm) rock	31.0 in. (787 mm)	3/4 cu. yd. (0.57 m <sup>3</sup> )	5/8 cu. yd. (0.48 m <sup>3</sup> )	1500 lb. (680 kg)	
35 in. (889 mm) rock	37.0 in. (940 mm)	3/4 cu. yd. (0.57 m <sup>3</sup> )	5/8 cu. yd. (0.48 m <sup>3</sup> )	1525 lb. (692 kg)	

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