

JOHN DEERE 7640 KNUCKLEBOOM LOADER



TECHNICAL MANUAL JOHN DEERE 7640 KNUCKLEBOOM LOADER

TM1148 (01APR76) English

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ENGLISH



7640 KNUCKLEBOOM LOADER

Technical Manual TM-1148 (Apr-76)

CONTENTS

Section 10 - GENERAL	Section 50 - HYDRAULIC SYSTEM
Group 5 Specifications	Group 5 General Information and Malfunction Diagnosis
Group 10 Lubricants	Group 10 Hydraulic Pump
Group 15 Separation	Group 15 Reservoir, Filters, and Oil Cooler
Section 20 - ENGINE	Group 20 Main Valve
Group 5 - Diagnosing Malfunctions	Group 25 Stabilizer Valve
Group 10 Separation and Installation	Group 30 Swing Motor
Group 15 Basic Engine	Group 35 Motion Control Valve
Group 20 Engine Lubrication	Group 40 Hydraulic Swivel
Group 25 Speed Control Linkage	Group 45 Selector Valve
Group 30 Engine Cooling System	Group 50 Grapple Inline Crossover Relief Valve
Group 35 Specifications and Special Tools	Group 55 Hydraulic Cylinders
Section 30 - FUEL SYSTEM	Group 60 Control Lever Linkage
Group 5 Diagnosing Malfunctions	Group 65 Grapple Standard Orbit Motor
Group 10 Fuel Tank, Fuel Filter, Fuel Transfer Pump	Group 70 Grapple High Torque Orbit Motor
Group 15 Fuel Injection Pump	Group 75 Specifications
Group 20 Specifications	Section 60 - MISCELLANEOUS
Section 40 - ELECTRICAL SYSTEM	Group 5 Grapples
Group 5 Wiring Diagrams	Group 10 Stabilizer
Group 10 Charging System	Group 15 Cab
Group 15 Starting Motor	
Group 20 Electrical Swivel	
Group 25 Specifications	

SI (International System) UNITS OF MEASURE

Metric equivalents have been included, where applicable, throughout this technical manual.

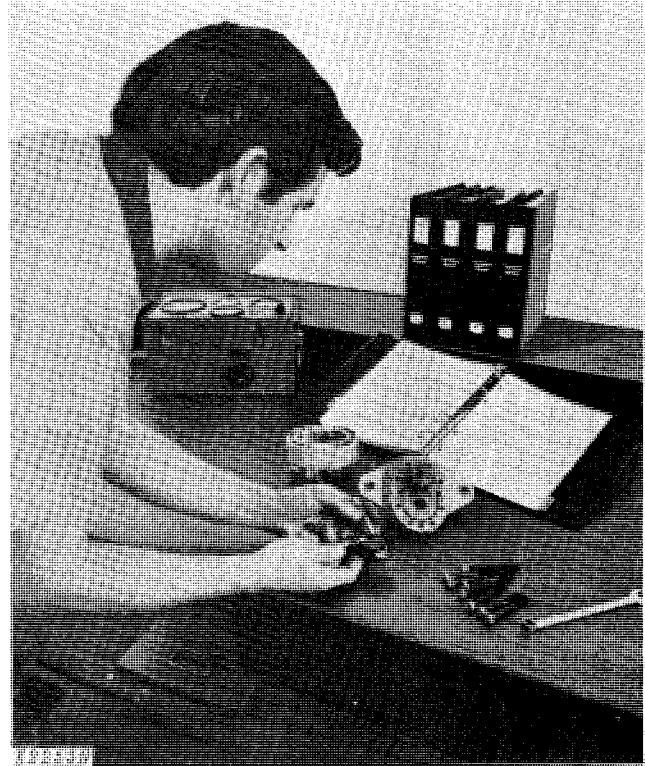
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INTRODUCTION



Use FOS Manuals for Reference



Use Technical Manuals for Actual Service

This technical manual is part of a twin concept of service:

FOS Manuals - for reference

Technical Manuals - for actual service

The two kinds of manuals work as a team to give you both the general background and technical details of shop service.

Fundamentals of Service (FOS) Manuals cover basic theory of operation, fundamentals of trouble shooting, general maintenance, and basic types of failures and their causes. FOS Manuals are for training new personnel and for reference by experienced service technicians.

Technical Manuals are concise service guides for a specific machine. Technical Manuals are on-the-job guides containing only the vital information needed by an experienced service technician.

Some features of this technical manual:

- Table of contents at front of manual
- Exploded views showing parts relationship
- Photos showing service techniques
- Specifications grouped for easy reference


This technical manual was planned and written for you - an experienced service technician. Keep it in a permanent binder in the shop where it is handy. Refer to it whenever in doubt about correct service procedures or specifications.

Using the technical manual as a guide will reduce error and costly delay. It will also assure you the best in finished service work.

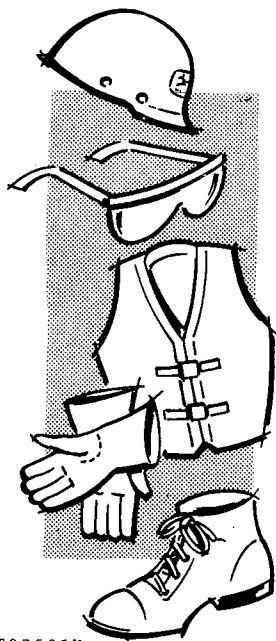
MAINTENANCE WITHOUT ACCIDENT WORK SAFELY



T27999N

 This safety alert symbol identifies important safety messages in this manual and on the loader. When you see this symbol, be alert to the possibility of personal injury and carefully read the message that follows.

**EVERY EMPLOYER HAS A
SAFETY PROGRAM. KNOW
WHAT IT IS!**

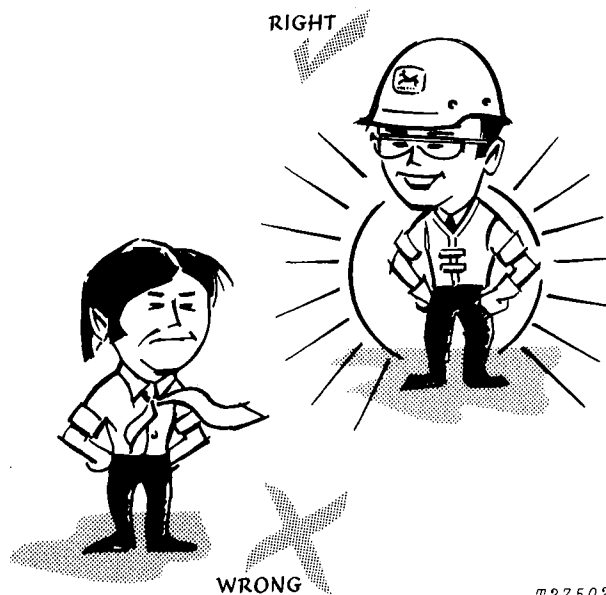


T27501N

Consult your shop supervisor for specific instructions on a job, and the safety equipment required.

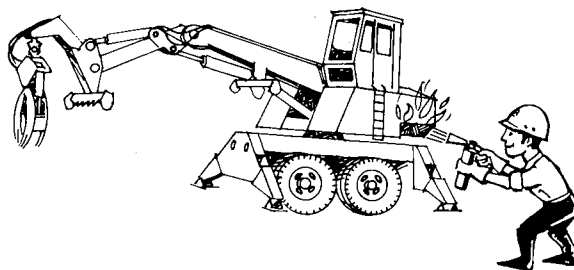
For instance, you may need: Hard hat, safety shoes, safety goggles, heavy gloves, reflector vests, ear protectors, respirators.

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T27502N

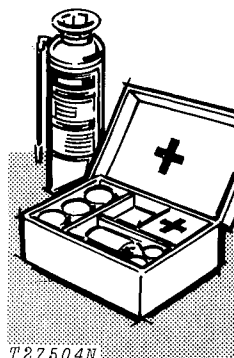
ALWAYS AVOID loose clothing or any accessory - flopping cuffs, dangling neckties and scarves, or rings and wrist watches - that can catch in moving parts and put you out of work.



G8396N

BE ALERT!

Plan ahead—work safely—avoid accidental damage and injury. If a careless moment does cause an accident or fire, react quickly with the tools and skills at hand—know how to use a first aid kit and a fire extinguisher—and where to get aid and assistance. In an emergency split-second action is the key to safety.



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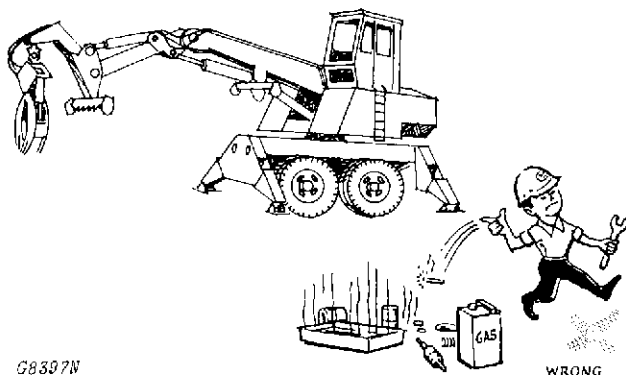
MAINTENANCE WITHOUT ACCIDENT—Continued

Specific safety procedures should always be observed, whether servicing the equipment or making the repairs. Remembering these—in time!—can prevent an injury ... or save your life ...

AVOID FIRE HAZARDS

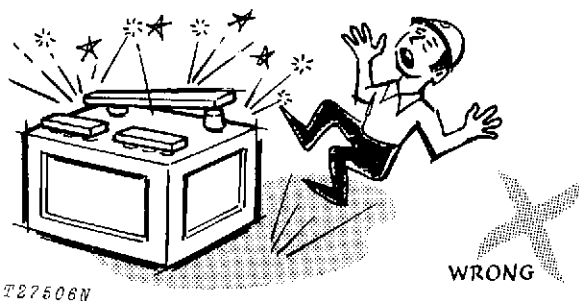
Fuel is Dangerous!

- Don't smoke while refueling.
- Don't smoke while handling highly flammable material.
- Engine should be shut off when refueling.
- Use care in refueling if the engine is hot.
- Don't use open pans of gasoline or diesel fuel for cleaning parts. Good commercial, nonflammable solvents are preferred.



Battery Gas Is Highly Flammable!

- Provide adequate ventilation when charging batteries.
- Don't check battery charge by placing metal objects across the posts.
- Don't allow sparks or open flame near batteries.
- Don't smoke near battery.



Flame Is Not A Flashlight!

- Never check fuel, battery electrolyte or coolant levels with an open flame.
- Never use an open flame to look for leaks anywhere on the equipment.

Never use an open flame as a light anywhere on or around the equipment.

KNOW WHERE FIRE EXTINGUISHERS ARE KEPT!

UNDER ALL MAINTENANCE CONDITION -

Do not perform any work on the equipment unless authorized to do so. Then be sure you know what you're doing. Follow recommended procedures.

Never service the equipment while it is being operated.

Avoid working on equipment with the engine running. If it is necessary to make checks with the engine running, ALWAYS USE TWO SERVICE TECHNICIANS—one, the operator, at the controls, the other checking in view of the operator. Also, put the transmission in neutral, set the brake, and apply any safety locks provided. **KEEP HANDS AWAY FROM MOVING PARTS.**

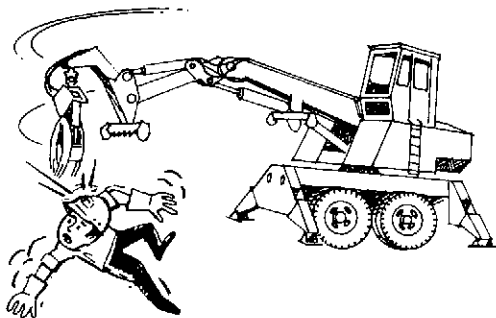


MAINTENANCE WITHOUT ACCIDENT

Before servicing, adjusting, or repairing - LOWER attachments to the ground - or, if necessary to raise them for access to certain parts, SECURELY SUPPORT by external means. DO NOT rely on controls to support or position attachments for maintenance.

Never allow ANYONE to walk under equipment that is raised and not properly blocked.

Avoid working directly under raised and blocked equipment unless absolutely necessary.



GB398N

If the machine is on an incline, block it securely.

Use hoisting equipment for lifting heavy parts. TAKE CARE! WATCH OUT FOR OTHER PEOPLE IN THE VICINITY.

Use extreme caution in removing radiator caps, drain plugs, grease fittings, or hydraulic pressure caps.

Wear safety glasses when drilling, grinding, or hammering metal.

Make sure the maintenance area is adequately vented.

Keep maintenance area CLEAN AND DRY. Oily and wet floors are slippery; greasy rags are a fire hazard; wet spots are dangerous when working with electrical equipment.

Store starting aids in a cool and well-ventilated place, out of the reach of unauthorized personnel.

SERVICING PRECAUTIONS

Stop the engine before cleaning or lubricating the equipment.

Lower mounted equipment and tools to the ground carefully.

Engine coolant gets hot! Don't remove the radiator cap until coolant temperature is below the boiling point. Then turn cap slightly to relieve pressure before removing.

Exhaust gases are dangerous! Periodically check exhaust system for excessive leakage.

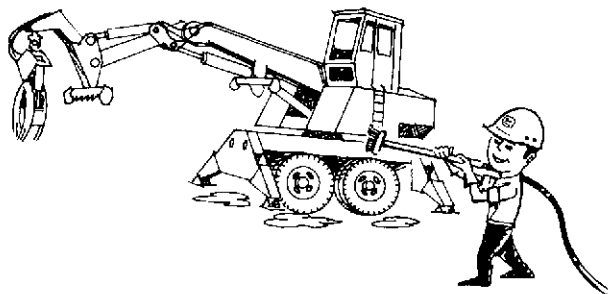
Don't forget a hydraulic system may be pressurized! To relieve pressure, follow the technical manual.

When checking hydraulic pressure, be sure to use the correct test gauge for the pressure in the particular system.

MAINTENANCE WITHOUT ACCIDENT—Continued

Keep ALL equipment free of dirt and oil. This attention will minimize fire hazards and facilitate spotting of loose or defective parts.

When preparing engine for storage, remember that inhibitor is volatile and therefore dangerous. Seal and tape openings after adding the inhibitor. Keep container tightly closed when not in use.



G8392N

Before removing any housing covers, stop engine. Take all objects from your pockets which could fall into the opened housings. Don't let adjusting wrenches fall into opened housing.

.... for Maintenance Adjustments

Don't attempt to check belt tension while the engine is running.

Don't adjust the fuel system while the machine is in motion.

PRECAUTIONS DURING REPAIR

Before working on the engine fuel system—close fuel shutoff valve.

Before working on hydraulic system—make sure engine is not running and the system pressure is relieved by working the control levers in all directions with the engine shut off.

Never let your bare hands come in contact with the sharp edges. **WEAR GLOVES.**

Before repairing the electrical system, or performing a major overhaul, make sure the batteries are disconnected.

Section 10 GENERAL

CONTENTS OF THIS SECTION

GROUP 5 - SPECIFICATIONS

7640 Loader Design	5-3
Serial Number	5-3
Loader Specifications	5-4
Grapples	5-5
Boom Lift Capacities	5-6
Side View	5-7
Rear View	5-8

GROUP 10 - LUBRICANTS

Lubricants	10-1
Lubrication and Periodic Service	10-2
Lubrication and Service Intervals	10-2
Periodic Service Chart	10-3-10-4
Rear Mount Lubrication	10-5-10-8

GROUP 15 - SEPARATION

General	15-1
Separating the 7640 from the truck	15-2
Installing Loader Onto Truck	15-3

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