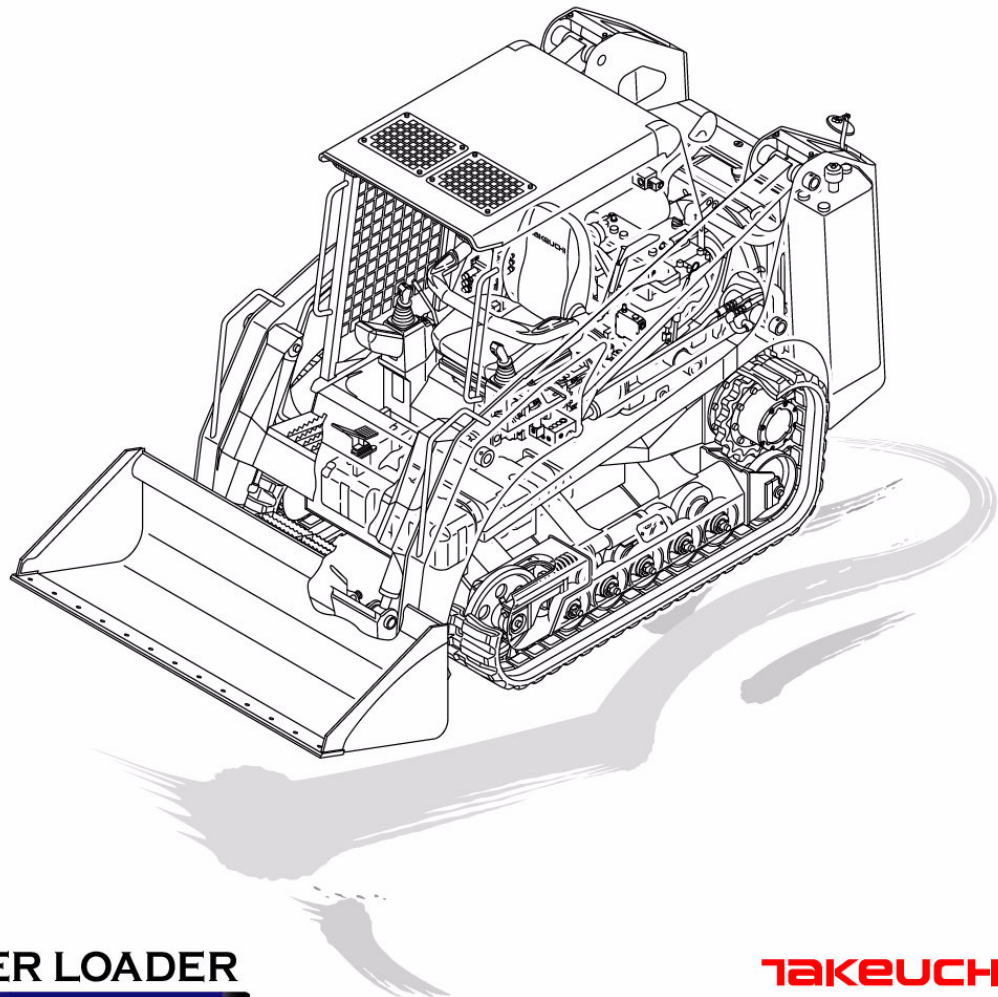


PARTS MANUAL

TL250

Serial No. 225000001~

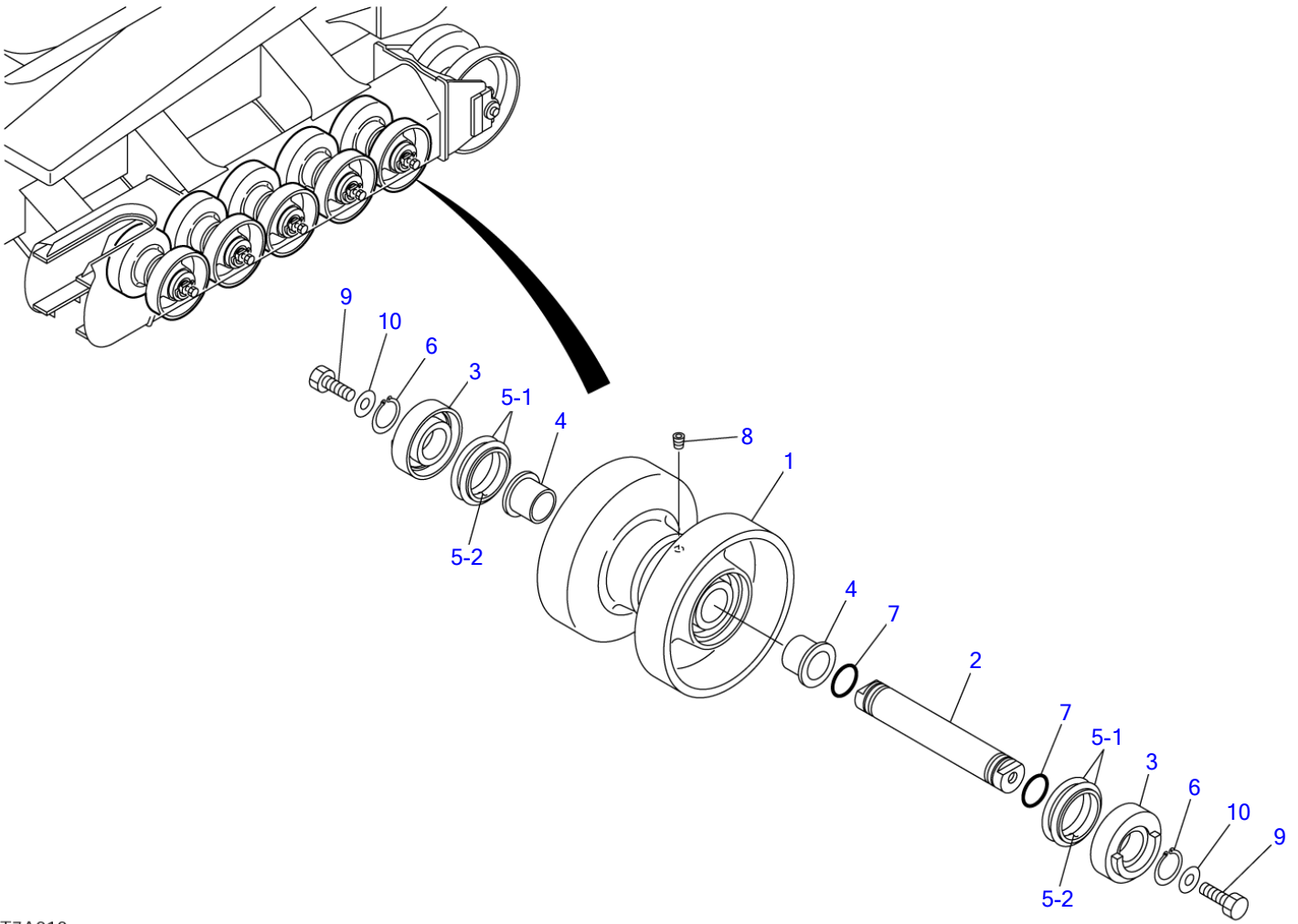
BU3Z004-1(P-TL250BAB)



CRAWLER LOADER

TAKEUCHI

Item	Part number	Description	INDEX				Remarks
			Q'ty	Chan.	Serial No.	Serv.	
1		UNDERCARRIAGE					
2		MAIN FRAME & CONTROL LEVER					
3		ENGINE & ELECTRICAL SYSTEM					
4		HYDRAULIC PIPNG & TANK					
5		COVER & CAB					
6		ATTACHMENT					
7		DECAL & TOOL					
8		HYDRAULIC DEVICE					
10		ENGINE (V3800DI-T-E3B-TLTU-1) 2008.09.10					

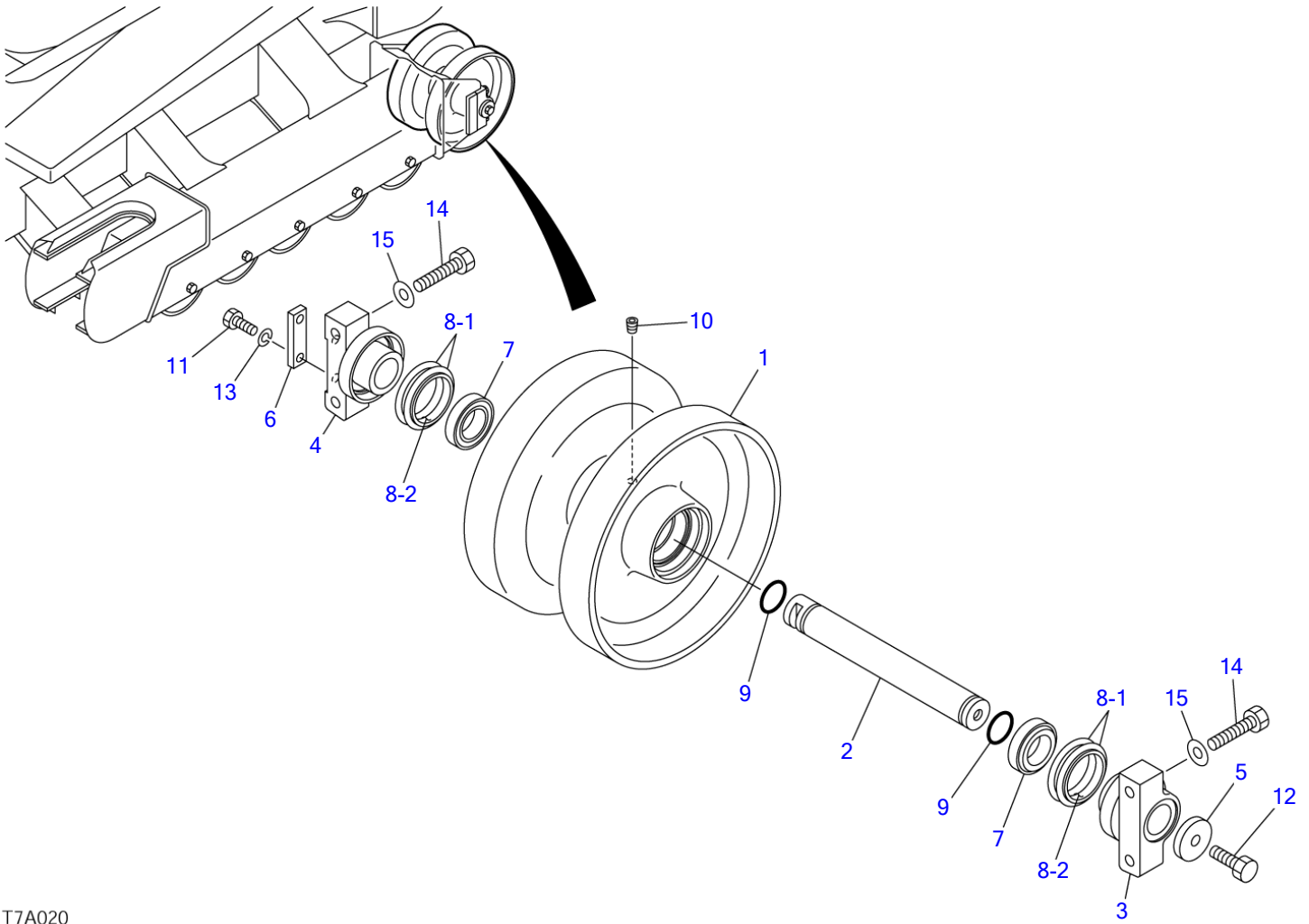


T7A010

S=1/8, 1/20

TRACK ROLLER A

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
		ROLLER ASSY, track					
0-1	0881130500	ROLLER SUB ASSY, track	10				
1	0881130510	▪ ROLLER	1				
2	0881130520	▪ SHAFT	1				
3	0881130530	▪ COVER	2				
4	1333064039	▪ BUSHING	2				
5	1432500640	▪ SEAL, floating	2				
5-1	1432500641	▪ ▪ O-RING	2				
5-2	1432500642	▪ ▪ RING, seal	2				
6	1220000040	▪ RING, snap	2				
7	1420100350	▪ O-RING	2				
8	1501810001	▪ PLUG	1				
9	1100041645	BOLT	20				
10	1141550016	WASHER	20				
	U3a020						



T7A020

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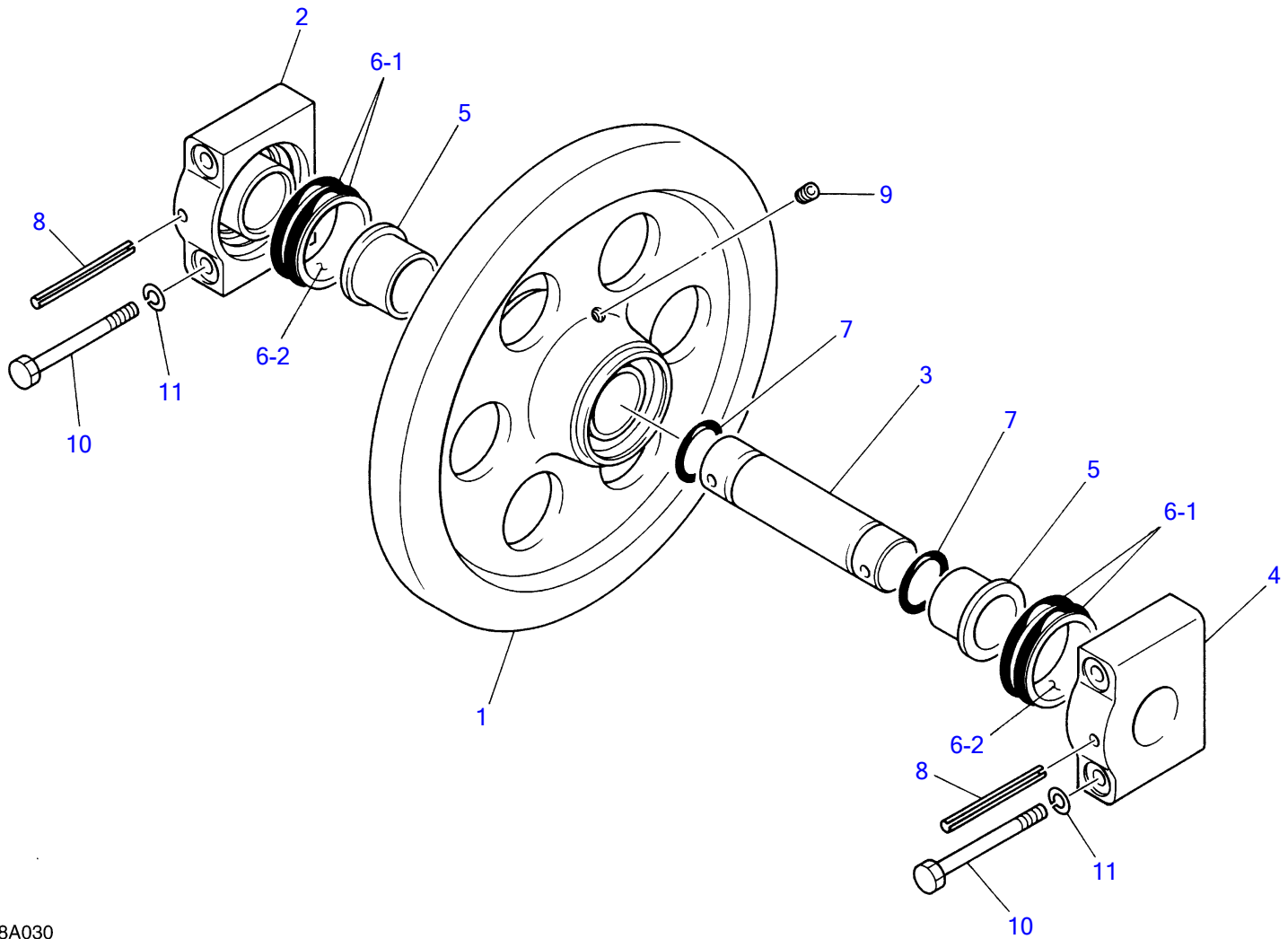
TRACK ROLLER B

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
		ROLLER ASSY, track					
0-1	0881131300	ROLLER SUB ASSY, track	2				
1	0881131310	▪ ROLLER	1				
2	0881131320	▪ SHAFT	1				
3	0881131330	▪ COVER	1				
4	0881131340	▪ COVER	1				
5	0881131350	▪ PLATE	1				
6	0881131360	▪ PLATE	1				
7	1305000004	▪ BEARING	2				
8	1432500640	▪ SEAL, floating	2				
8-1	1432500641	▪ ▪ O-RING	2				
8-2	1432500642	▪ ▪ RING, seal	2				
9	1420100350	▪ O-RING	2				
10	1501810001	▪ PLUG	1				
11	1100041030	▪ BOLT	2				
12	1106241440	▪ BOLT	1				
13	1140020010	▪ WASHER, spring	2				
14	1100041460	BOLT	8				
15	1141550014	WASHER	8				
	U2a040						

FRONT IDLER

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
		IDLER ASSY, front					
0-1	0881140300	IDLER SUB ASSY, front	2			M	
1	0881140310	· IDLER	1			M	
2	0881140320	· SHAFT	1			M	
3	0881140330	· COVER	1			M	
4	0881140340	· COVER	1			M	
5	0881140350	· PLATE	1			M	
6	0881140360	· PLATE	1			M	
7	1305000005	· BEARING	2			M	
8	1432500800	· SEAL, floating	2			M	
8-1	1432500801	· · O-RING	2			M	
8-2	1432500802	· · RING, seal	2			M	
9	1420100400	· O-RING	2				
10	1501810001	· PLUG	1				
11	1213001026	· PIN, spring	1			M	
12	1100041030	· BOLT	2				
13	1106041635	· BOLT	1			M	
14	1140020010	· WASHER, spring	2				
15	1101141420	BOLT	8			M	
16	1141550014	WASHER	8				
	U2a050						

TL250 Book No. BU3Z004 S/N 225000001-
FRONT IDLER

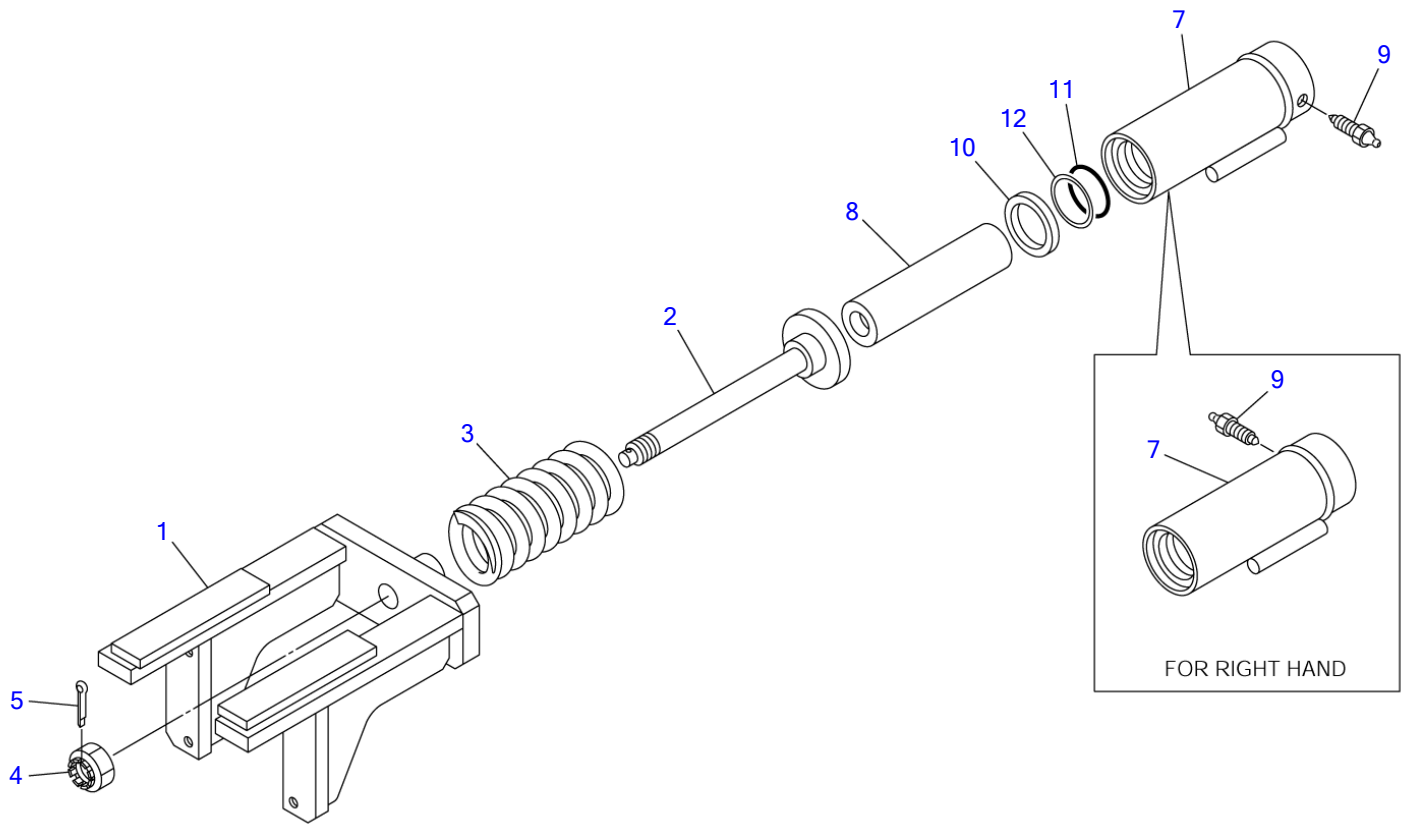


T8A030

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FRONT IDLER						
Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv. Remarks
0	08801-40000	IDLER ASSY	2			M
1	08801-40010	· IDLER	1			M
2	08801-40020	· COVER (R.H.)	1			M
3	08711-40030	· SHAFT	1			M
4	08801-40030	· COVER (L.H.)	1			M
5	13330-64540	· BUSH	2			M
6	14325-00640	· SEAL, floating	2			
6-1	14325-00641	· · O-RING	2			
6-2	14325-00642	· · RING, seal	2			
7	14201-00400	· O-RING	2			
8	12131-01000	· PIN, spring	2			M
9	15018-20001	· PLUG	1			M
10	11011-41215	BOLT	8			M
11	11400-20012	WASHER, spring	8			
	T8a031					

TL250 Book No. BU3Z004 S/N 225000001-
TRACK ADJUSTER

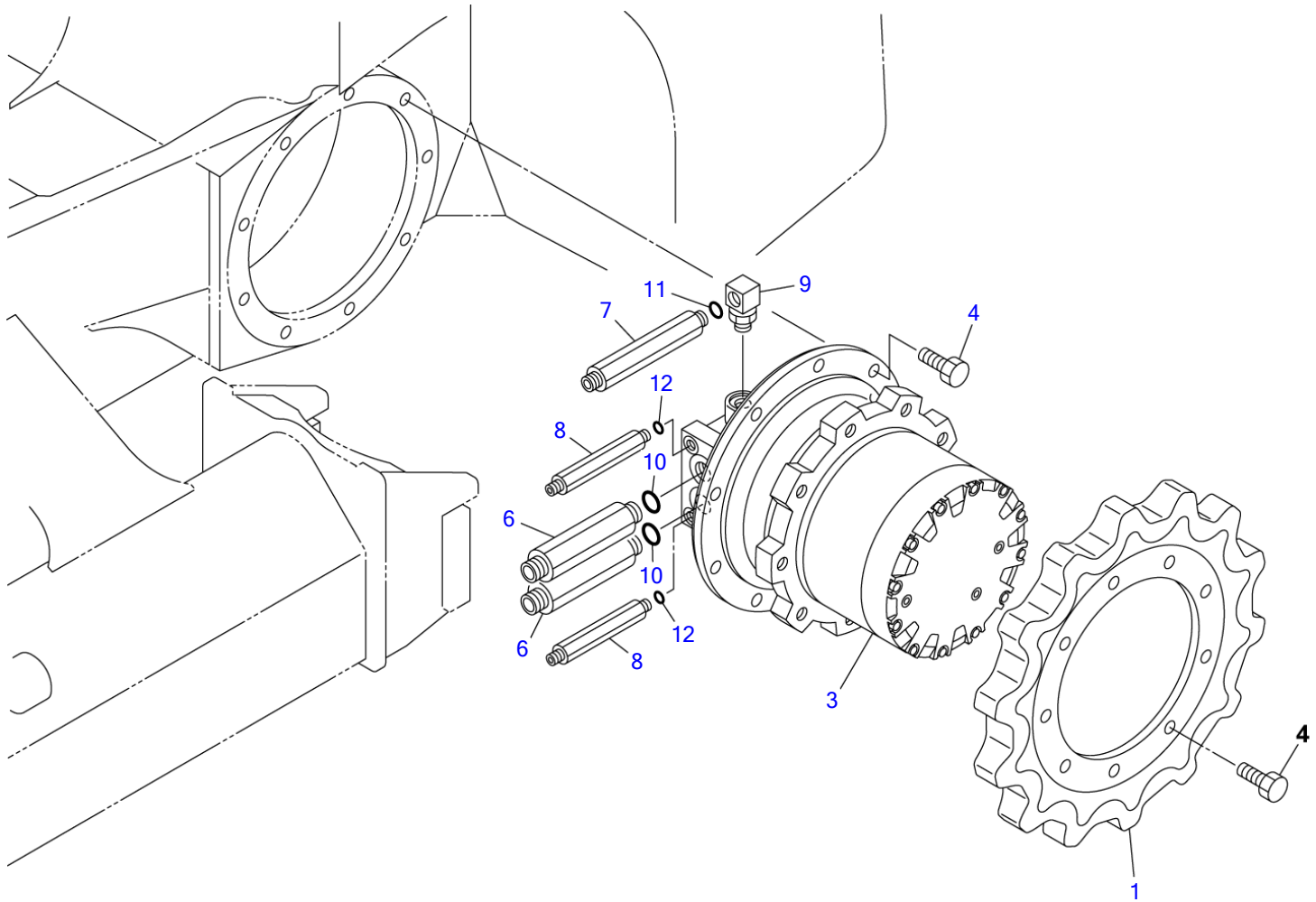


T7A042

S=1/8

TRACK ADJUSTER

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
	0881152000	SPRING ASSY (L.H.)	1				
	0881152500	SPRING ASSY (R.H.)	1				
1	0881151600	• YOKE	1				
2	0881151200	• ROD	1				
3	0007000002	• SPRING	1				
4	1132530027	• NUT	1				
5	1210000545	• PIN, split	1				
0-1	0881152400	• CYLINDER ASSY (L.H.)	1				
	0881152600	• CYLINDER ASSY (R.H.)	1				
7	0881152100	• • CYLINDER, grease (L.H.)	1				
	0881152300	• • CYLINDER, grease (R.H.)	1				
8	0881152200	• • PISTON	1				
9	1541300501	• • VALVE ASSY, check	1				
10	1400403203	• • SEAL, oil	1				
11	1422010600	• • O-RING	1				
12	1421020600	• • RING, back-up	1				
	U3a030						

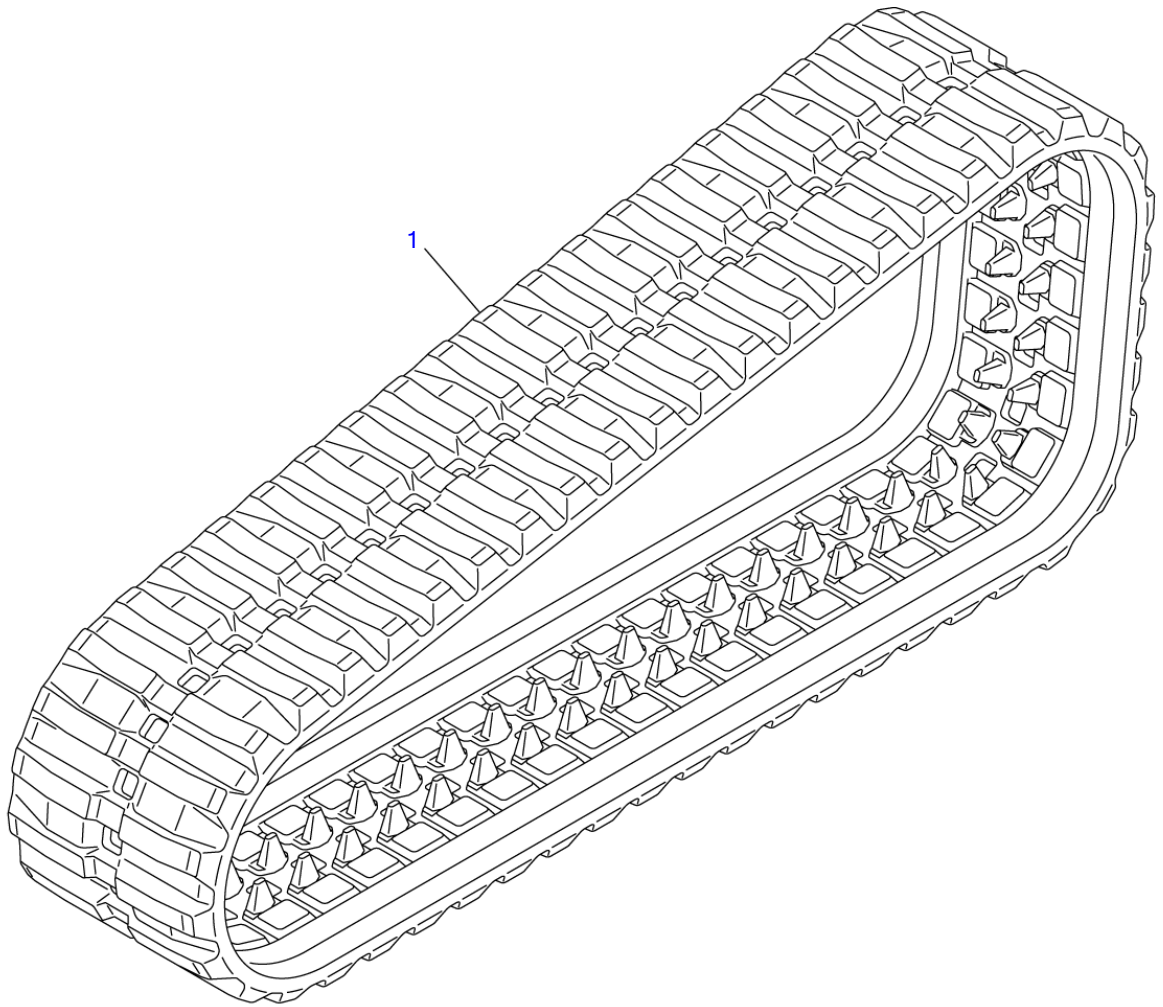


U3A010

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TRAVEL DEVICE

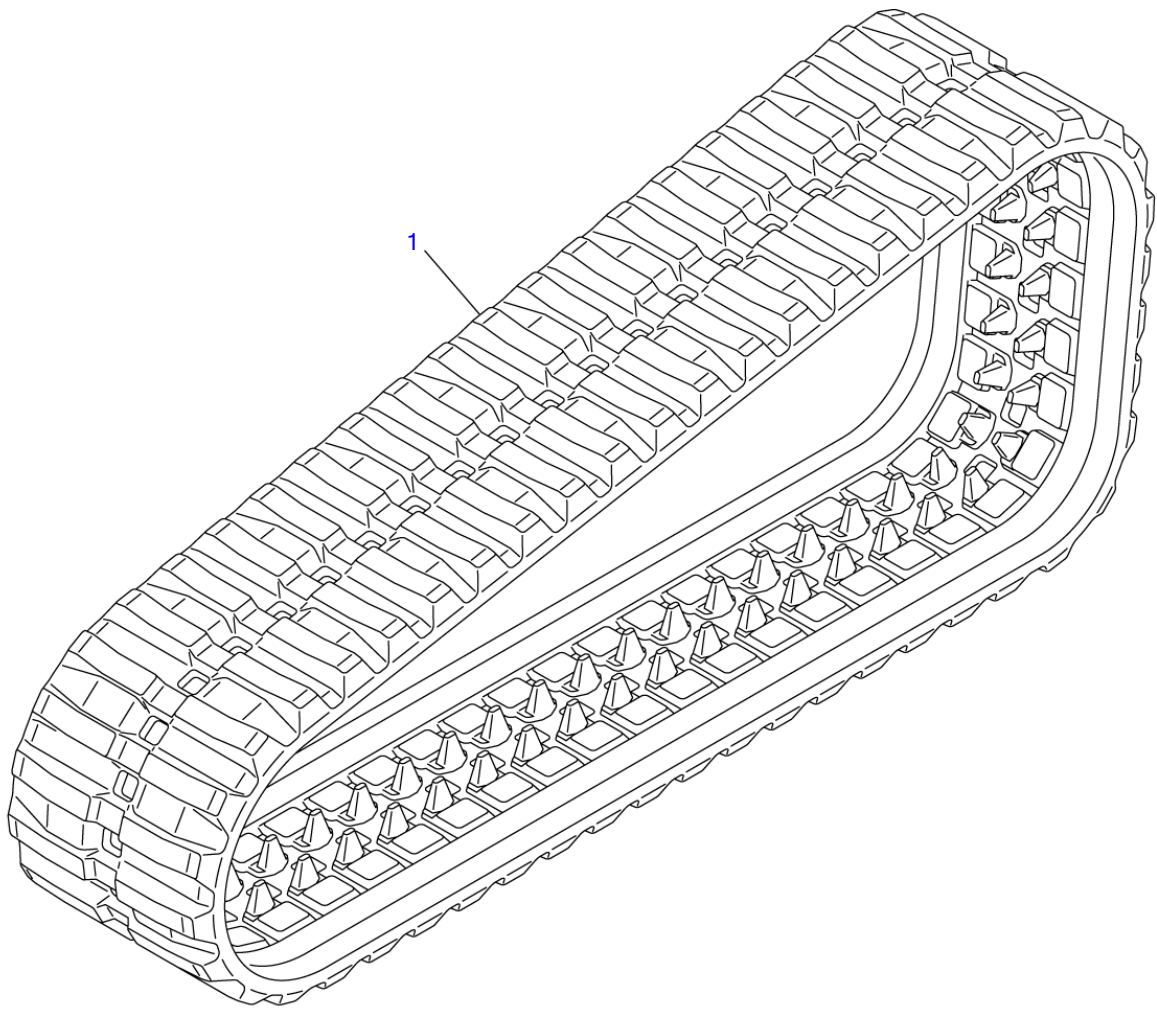
Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
		MOTOR ASSY, travel					
1	0881160110	SPROCKET	2				
3	1903126400	MOTOR, travel	2				DAIKIN
4	1100041635	BOLT	36				
6	0881160030	ADAPTOR	4				
7	0007203081	ADAPTOR	2				
8	0007203069	ADAPTOR	4				
9	1513300020	ELBOW	2				
	1420010240	· O-RING	1				
10	1420010240	O-RING	4				
11	1420010180	O-RING	2				
12	1420010110	O-RING	4				
	U3a010						



T7A060

CRAWLER BELT

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
1	1914099320 T7a063	BELT, rubber crawler	2				

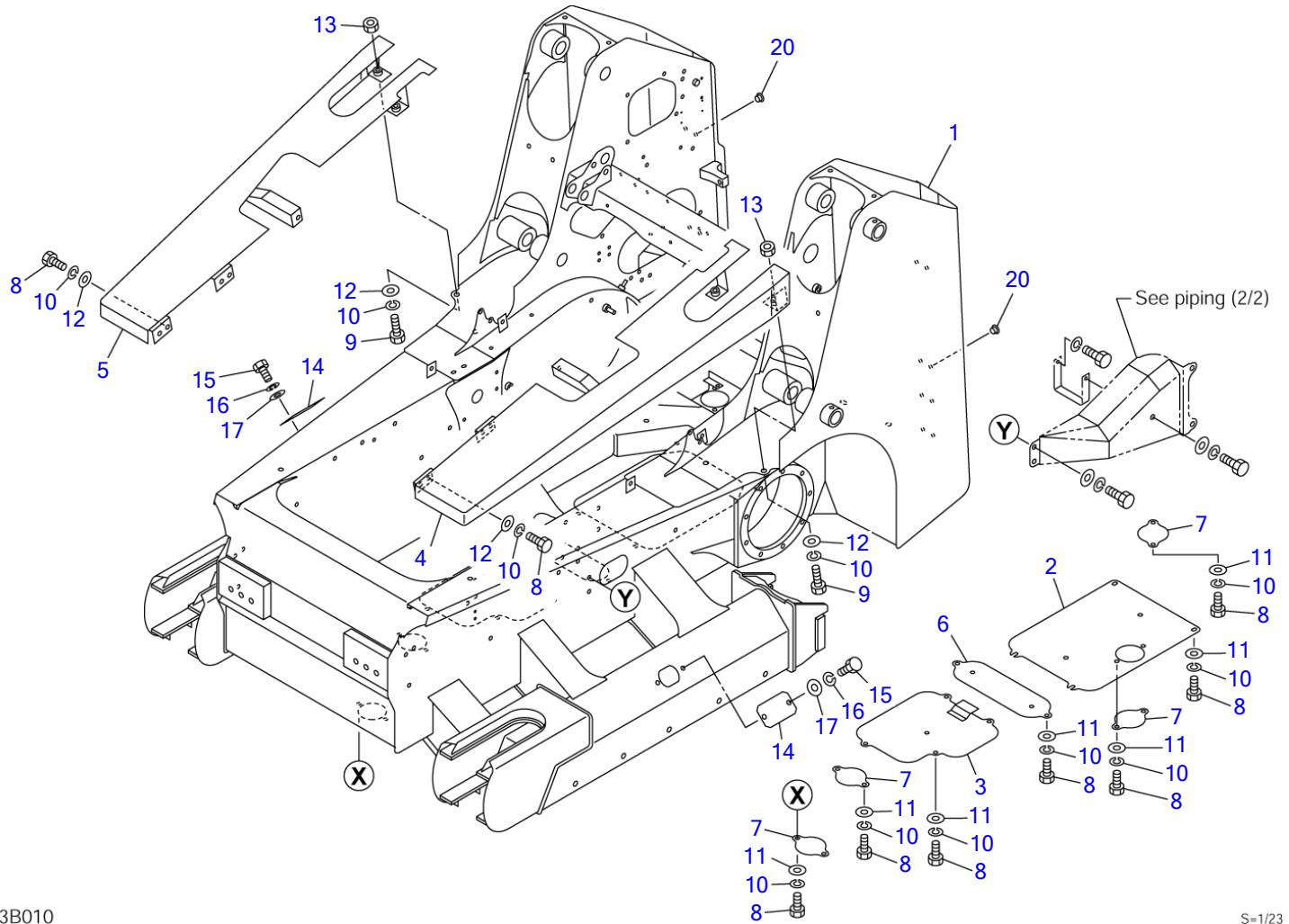


T7A060

CRAWLER BELT (for GEHL & MUSTANG)

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
1	1914099330 T7a090	BELT, rubber crawler	2				

TL250 Book No. BU3Z004 S/N 225000001-
FRAME (1/2)



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FRAME (1/2)

Item	Part number	Description	Q'ty	Chan.	Serial No.	Serv.	Remarks
		FRAME ASSY					
		FRAME ASSY (for EU)					
1	X *****	FRAME	1				
2	0881306050	COVER	1				M
3	0881302020	COVER	1				
4	0881303700	COVER (L.H.)	1				
5	0881303750	COVER (R.H.)	1				
6	0881302070	COVER	1				
7	0881302095	COVER	4				
8	1100041020	BOLT	28				
9	1100041035	BOLT	4				
10	1140020010	WASHER, spring	32				
11	1141110010	WASHER	20				
12	0003600025	WASHER	12				
13	1130040010	NUT	4				
14	0331018600	COVER	2				
15	1100040816	BOLT	4				
16	1140020008	WASHER, spring	4				
17	1141110008	WASHER	4				
20	1652533021	CAP	16				M
	U3b010						

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